

# Solar Energy Technologies: Research, Applications and Opportunities

Presentation to DOE/National Association of State  
Universities and Land Grant Colleges (NASULGC)

August 3, 2004

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# Solar Technology Programs

- Photovoltaics (PV)

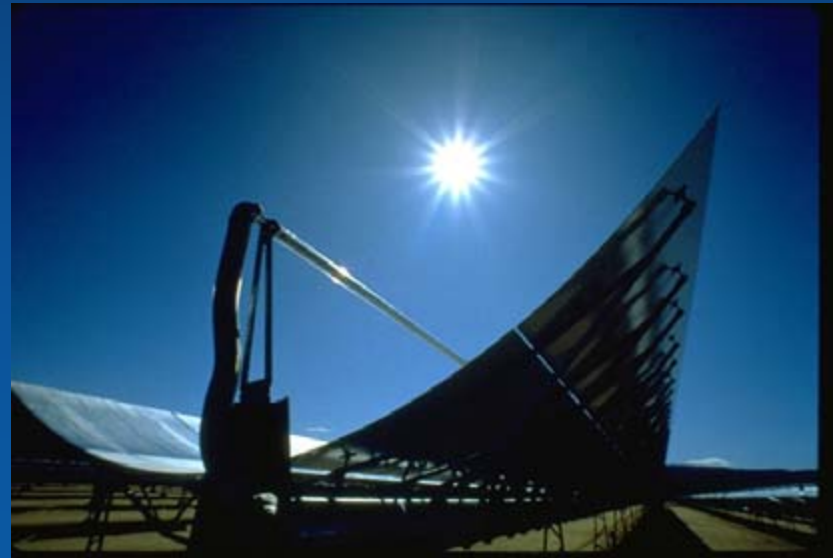


- Concentrated Solar Power (CSP)



- Solar Thermal

- Solar Lighting



# Solar Lighting



## Estimated Itemized Cost in Small (~500 units) Quantities

Primary/secondary mirror - \$200.00  
Balance of roof-mounted system - \$1,000.00  
Light Distribution - \$1,200.00  
Hybrid Luminaires/Controls - \$600.00  
Building Preparation - \$500.00  
Installation/Alignment/Calibration - \$500.00  
Total - ~\$4,000.00 per m<sup>2</sup> of collection area

### Fiber used in 2003 design



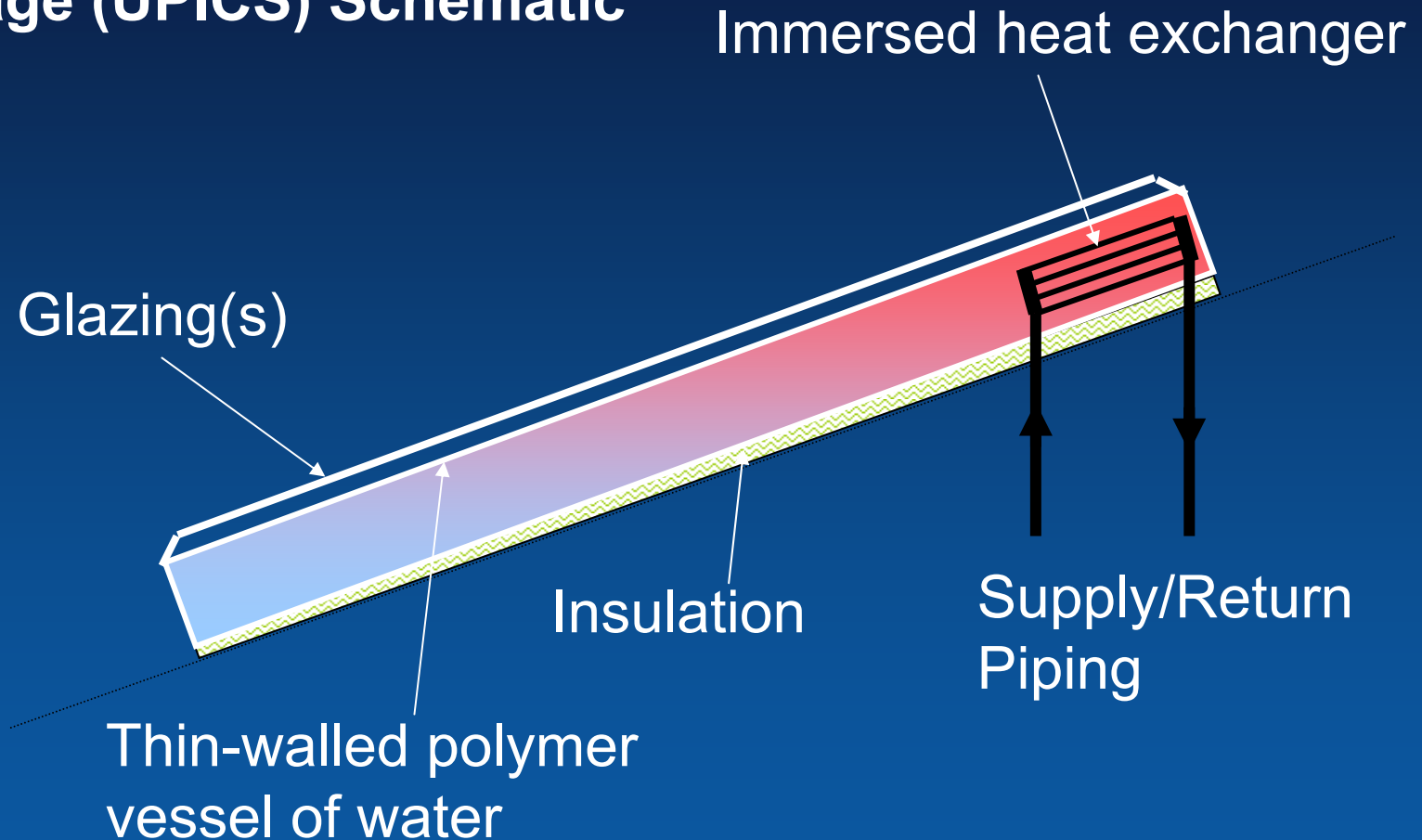
### Fiber used in 2004 design

Each 3 mm fiber carries 350 lumens

Estimated Levelized Cost 0.12 \$/kWh

# Low-Cost Solar Water Heaters

## Unpressurized, Integral Collector Storage (UPICS) Schematic



# Low-Cost Solar Water Heaters

## Status:

Mild climates: \$0.08 - \$0.10/kWh in 2003

Cold climates: \$0.12 - \$0.14/kWh in 2003

## Technical Challenges:

- **Polymer durability** – the key technical challenge
- **System performance**
  - Overheating protection
  - Heat exchanger sizing and placement
- **Building code issues**
  - Use of plastics, e.g., flammability
  - Structural concerns, e.g., roof weight, wind loading
- **Manufacturing process design**
  - Thermoforming and rotomolding tolerances and temperature limits

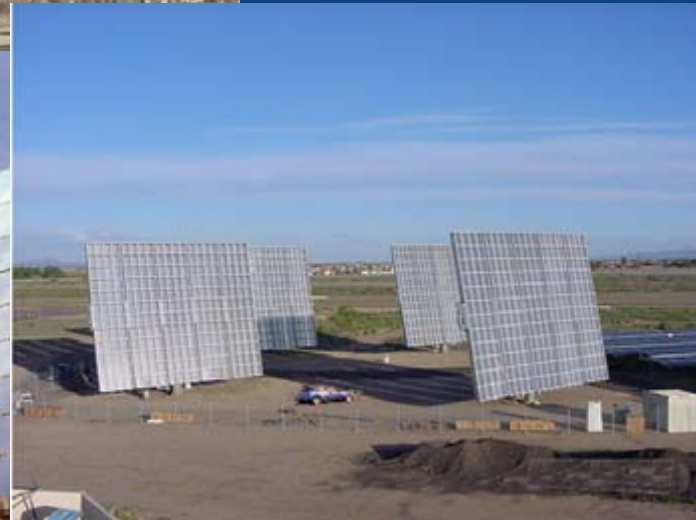


# Concentrating Solar Power

Power Tower



Concentrating  
Photovoltaics



Parabolic Trough

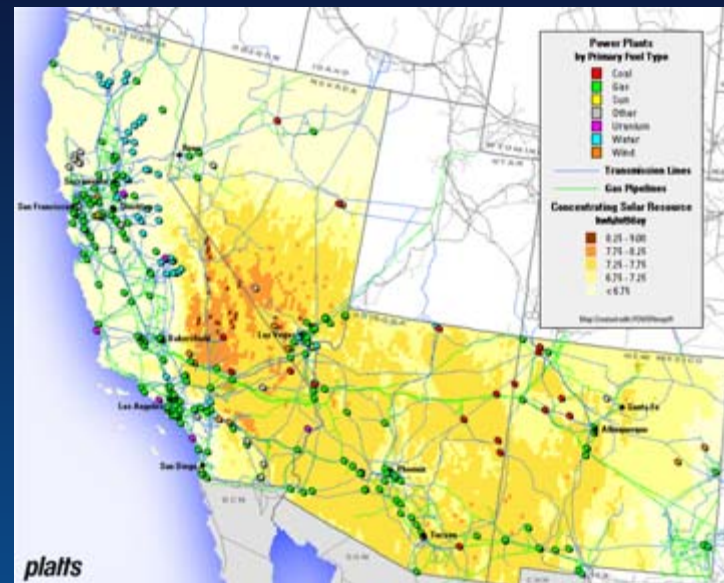
Dish/Stirling



# SW Solar Energy Potential

State	Solar Capacity (MW)	Land Area (Sq Mi)
AZ	3,267,456	25,527
CA	821,888	6,421
NV	743,296	5,807
NM	3,025,920	23,640
Total	7,858,560	61,395

The table and map represent land that has no primary use today, exclude land with slope > 1%, and do not count sensitive lands.



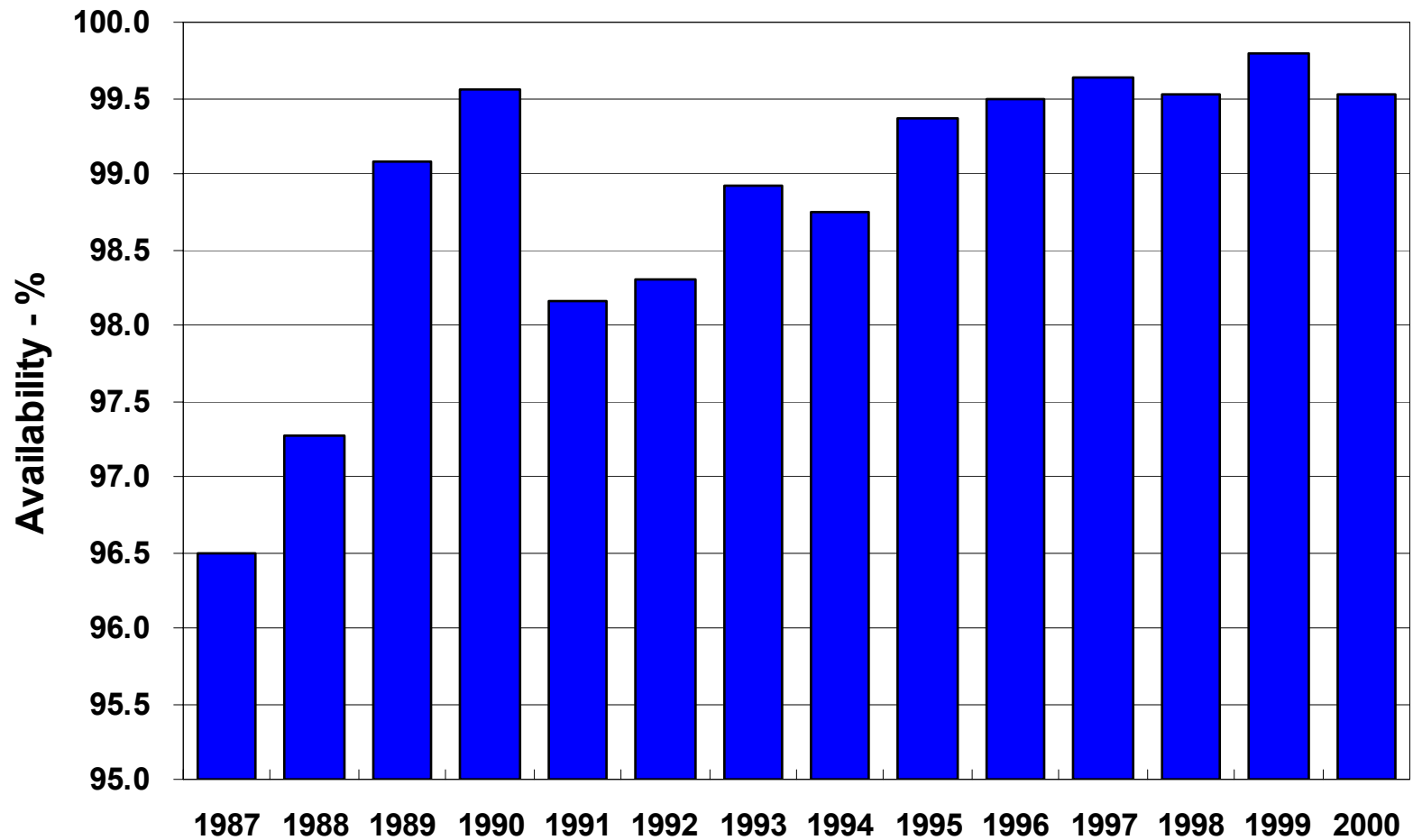
Solar Energy Resource  $\geq 7.0$  kWhr/m<sup>2</sup>/day (includes only excellent and premium resource)

Current total generation in the four states is over 100,000 MW.

Planned additions in four states over the next 3 – 5 years are 37,099 MW of which 87.6% is natural gas.

1000 MW of CSP requires 7.7 mi<sup>2</sup>.

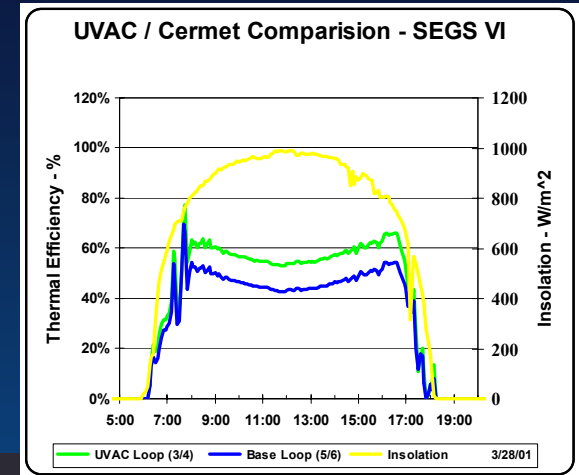
# Kramer Junction SEGS Collector Availability





# Concentrating Solar Parabolic Trough Systems

- **Current Advances**
  - 20% improvement in receiver efficiency
  - Development of lower-cost concentrator designs
  - Reduction in LEC from \$.16/kWh to \$.10/kWh
- **Projected Advances**
  - Integration w/ low-cost thermal storage
  - Improved efficiency through advanced receivers and high temperature operation
  - Cost reductions through plant scale-up
  - Reduction in LEC from \$.10/kWh to \$.04-\$.06/kWh



# Parabolic Trough Development Activities

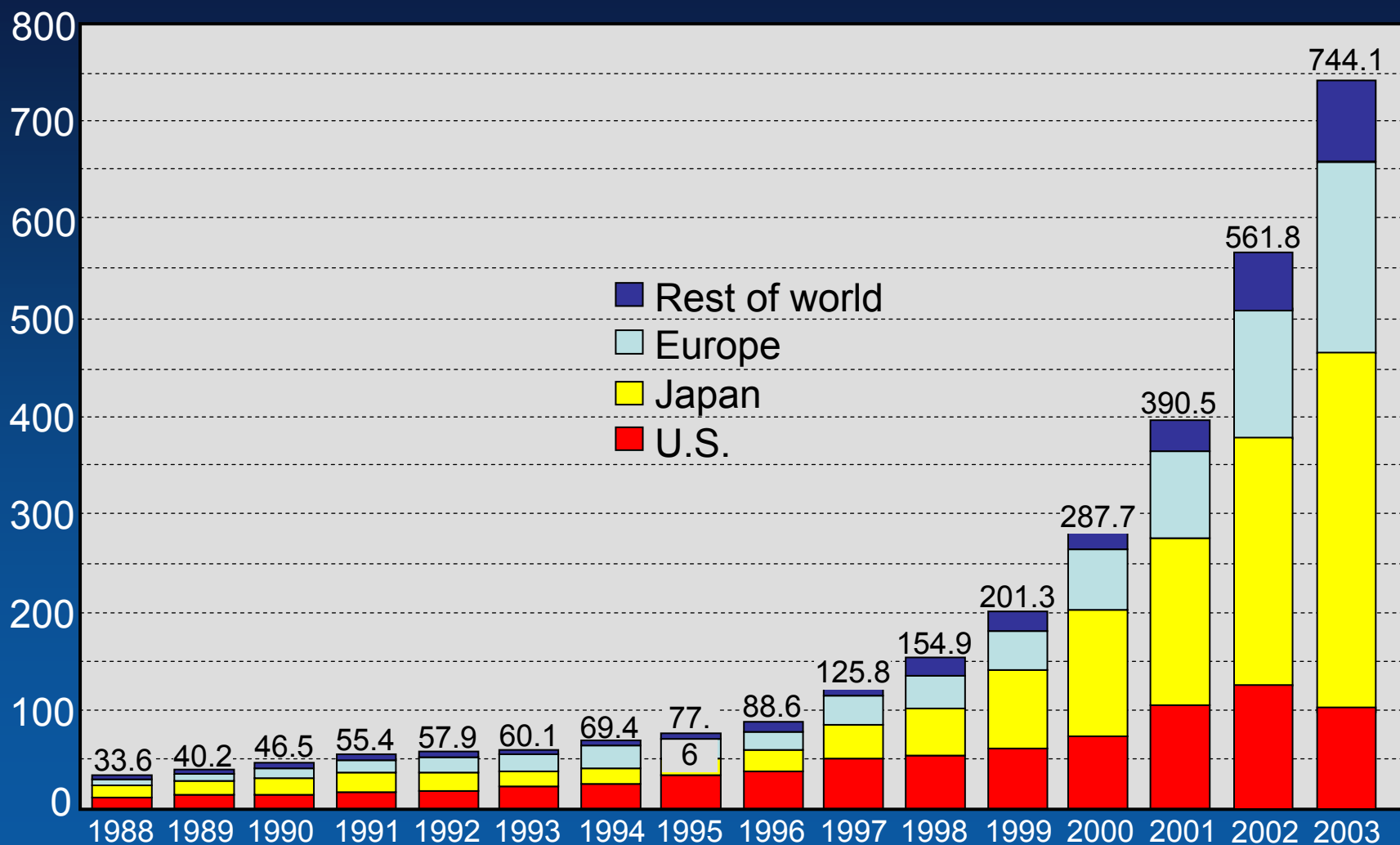
- Trough R&D
  - Low-cost concentrator designs
  - Near- and long-term thermal storage
  - Advanced receiver designs
  - Alternative power cycles



# 1000 MW Initiative

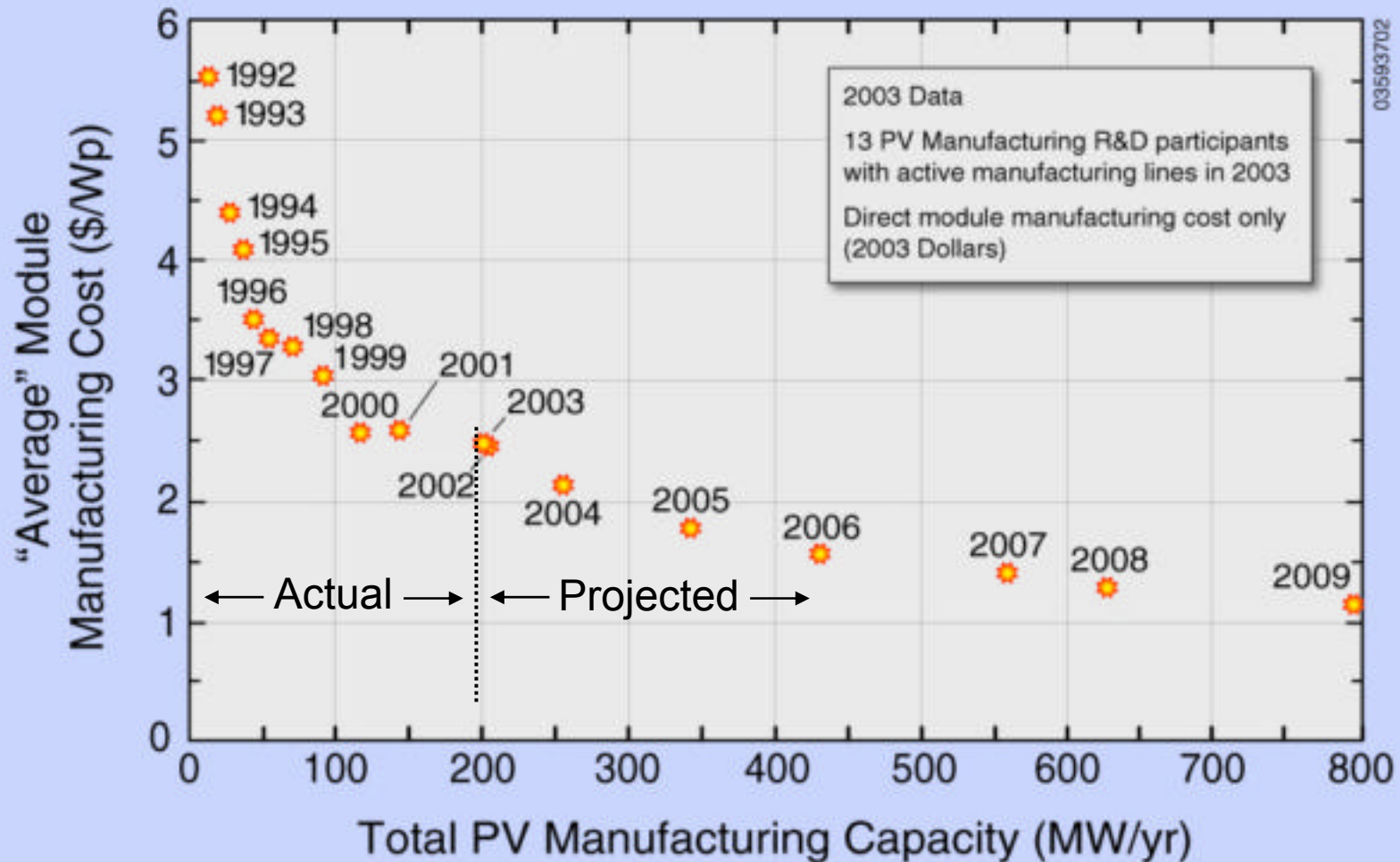
- In 2001 Congress asked DOE to determine what would be required to deploy 1000 MW of Concentrating Solar Power in the Southwest U. S.
- DOE and CSP industry approached the Western Governors' Association through the Western Interstate Energy Board to explore implementation.
- A number of Southwestern States have high solar potential and some have renewable energy portfolio standards (particularly, AZ, CA, NM, and NV) and the potential to gain from development of their solar energy resources.
- Western Governors' likely to create Southwest Solar Task Force to investigate mechanisms for implementing regional initiative

# World PV Cell/Module Production (MW)



Source: PV News, March 2004

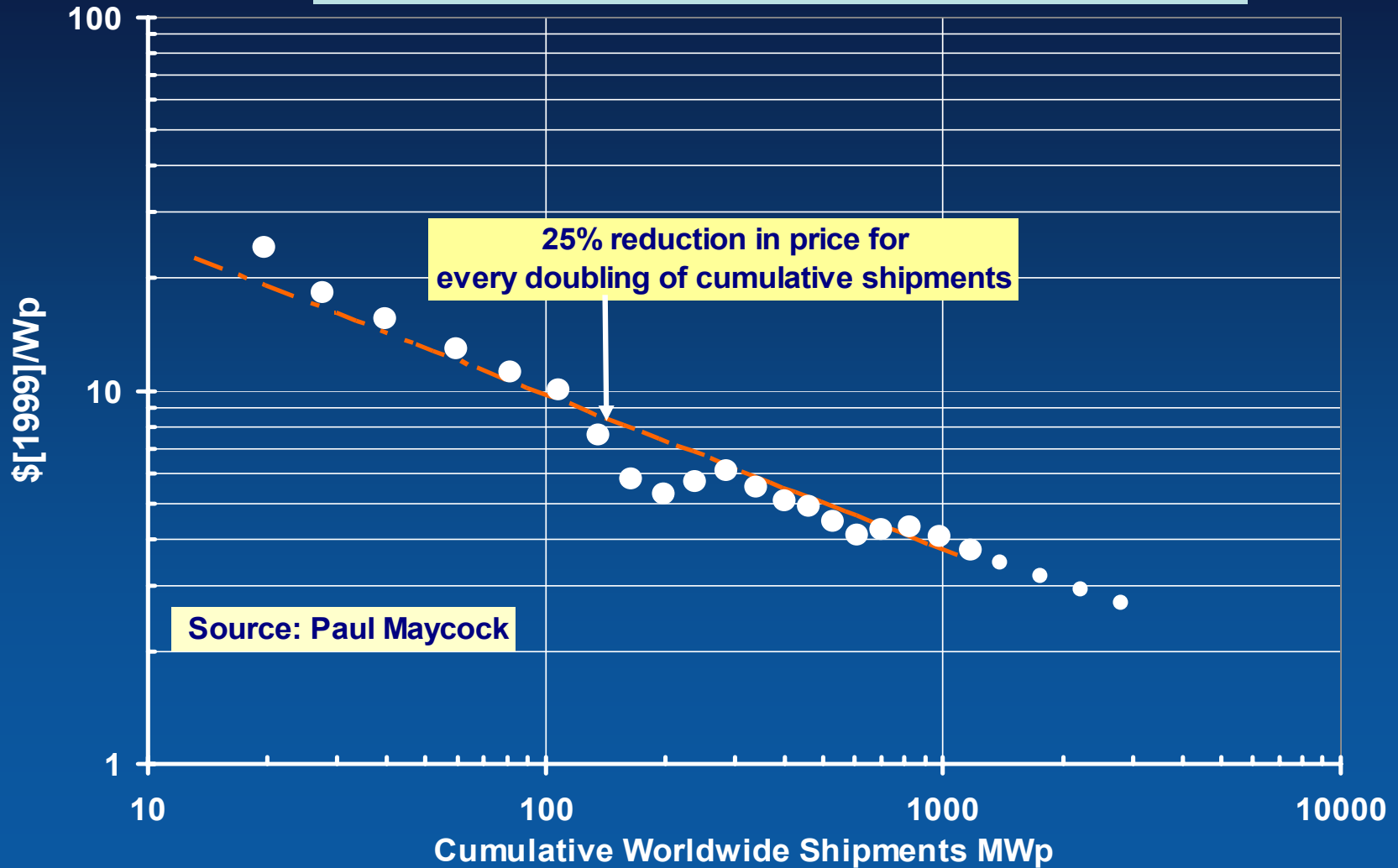
# PV Manufacturing R&D Cost/Capacity



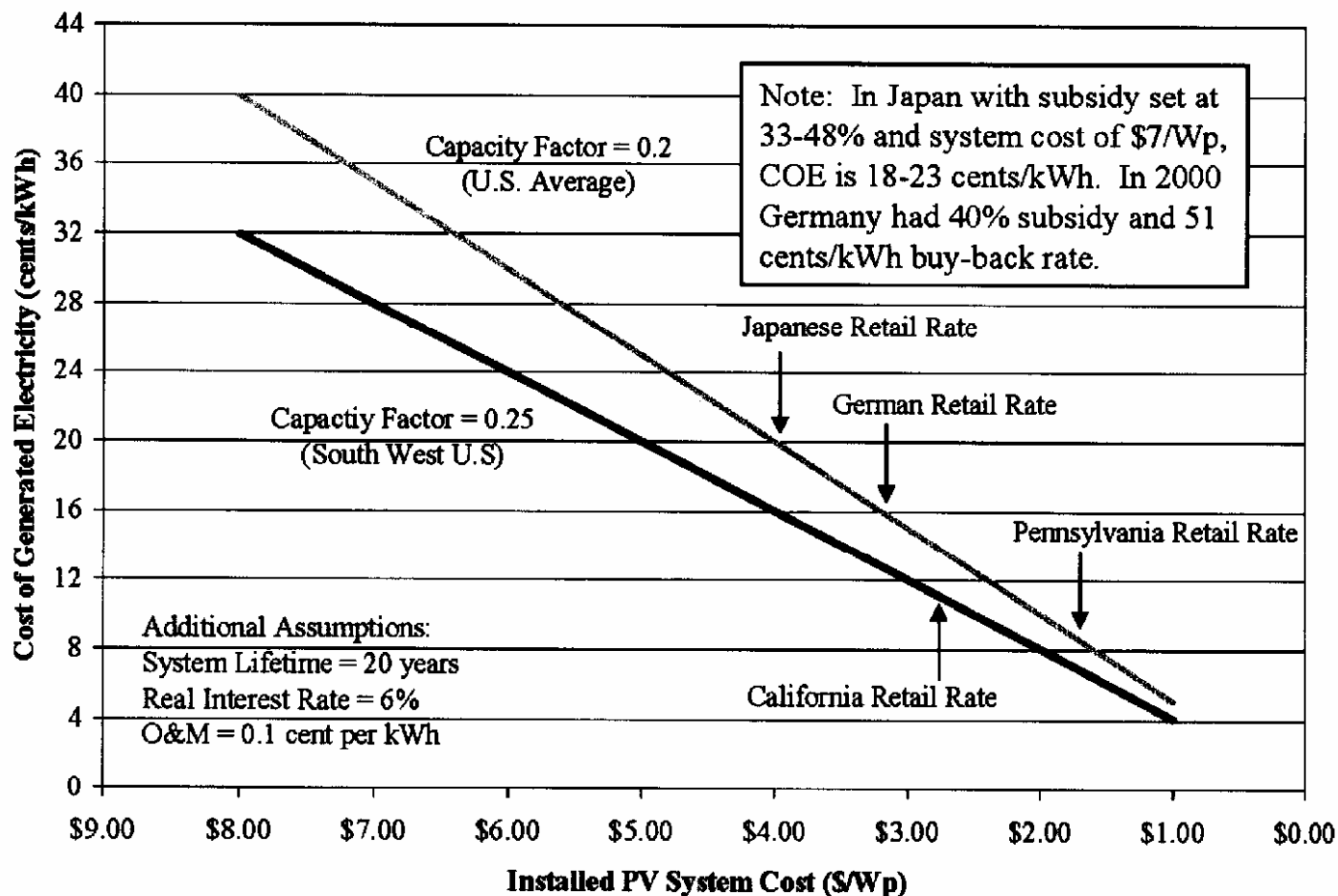
PV Manufacturing Research Data (DOE/U.S. Industry Partnership)



## Reduction in Module Price versus Cumulative Shipments Experience Curve



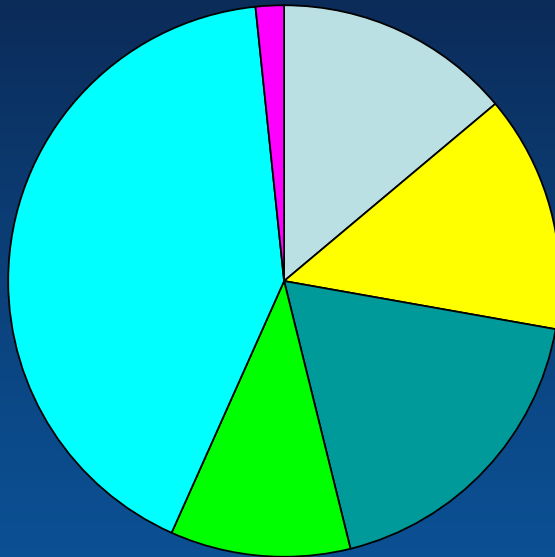
# PV System vs. Electricity Costs



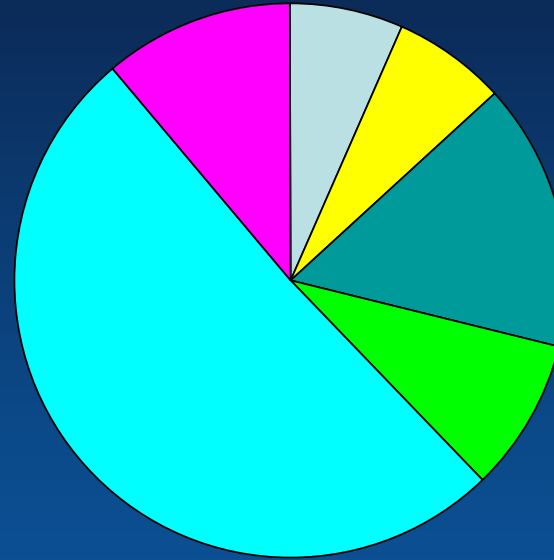
R. M. Margolis, NREL Presentation, March 24, 2003, page 15

# PV Market Sectors

2000 Actual 0.3 GW

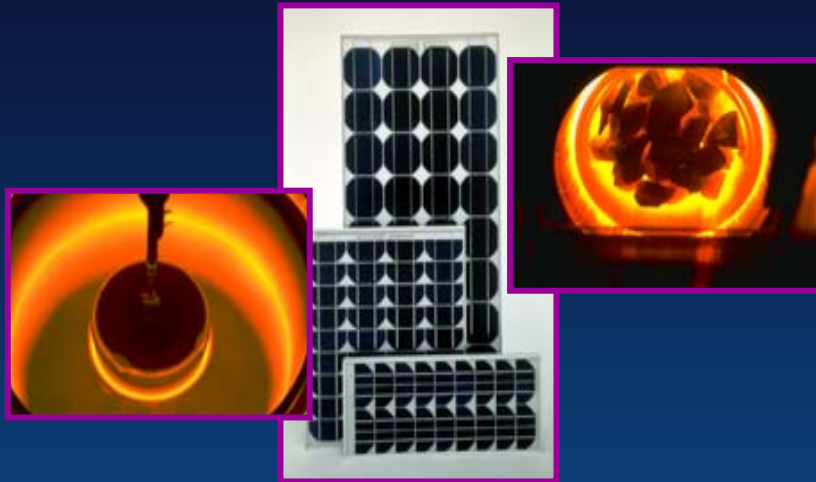


2010 Projected 4.5 GW



Consumer	Communication
Off Grid	Hybrid/Commercial
Grid Connected BIPV	Utility Scale

# Crystalline Silicon (Ingot-Based) PV

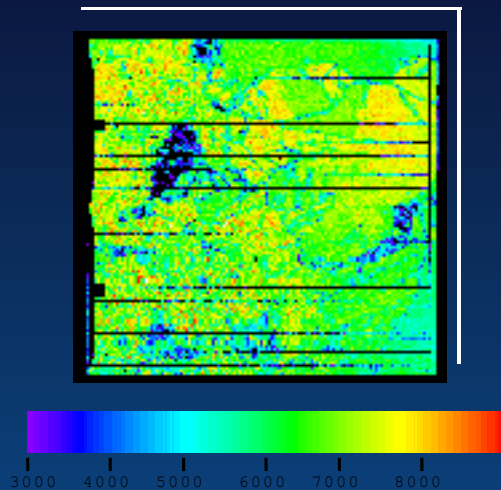


- **Key companies:** Shell Solar, BP Solar, GE, Sharp, Kyocera, Sanyo, Motech, Cypress-SunPower
- ~85% of today's market
- ~800 MW capacity (to double in near-term)
- Proven products, 20-25 year warranties
- Large ingots: 100 kg CZ, 250 kg casting
- Multiple ingot growth with melt replenishment
- Wire saw: < 250  $\mu\text{m}$  wafers, < 200  $\mu\text{m}$  kerf

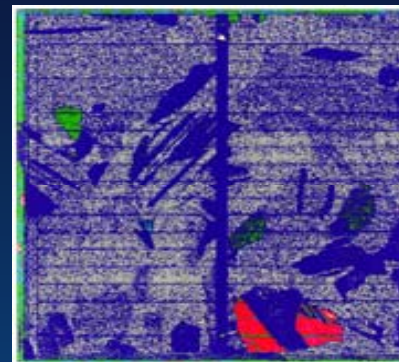
- | Efficiency Status | Cells | Modules |
|-------------------|-------|---------|
| Float-zone        | 24.7  | 22.7*   |
| Czochralski       | 22.0  | 13–17   |
| Cast poly         | 19.8  | 10–16   |
- Batch/continuous processing
  - High-efficiency devices in production
  - Well-developed technology base--new understanding of defects/impurities
- \* Best prototype

02679603

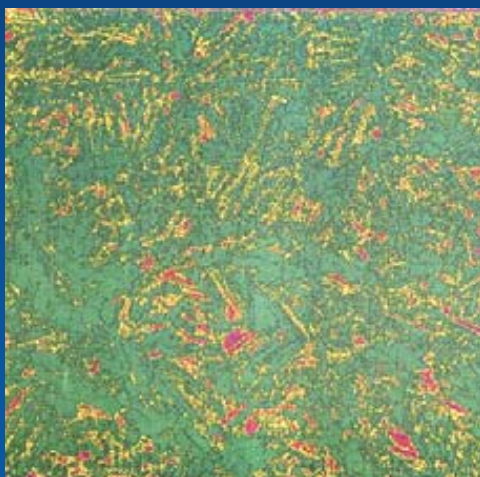
# Light Induced Current Map



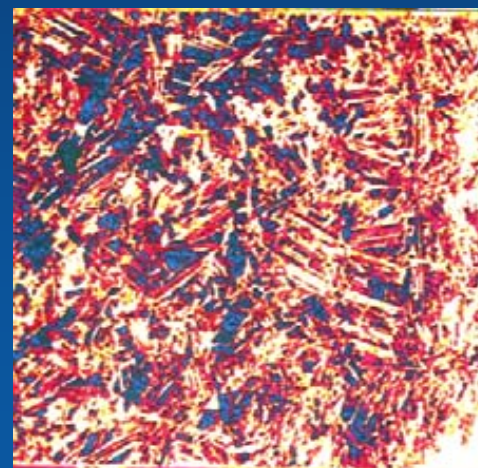
# Reflectance Map



# Dislocation Map

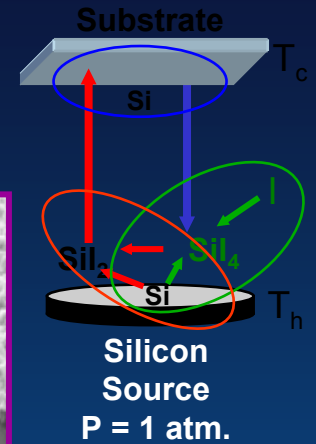
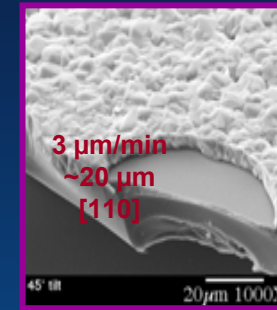


# Grain Boundary Map





# Crystalline Silicon (Non-Ingot-Based) PV



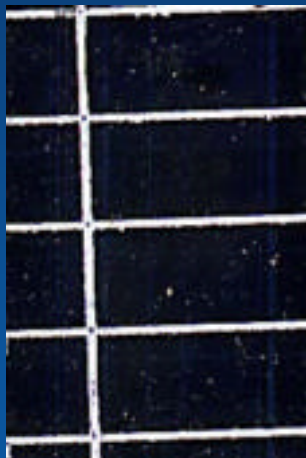
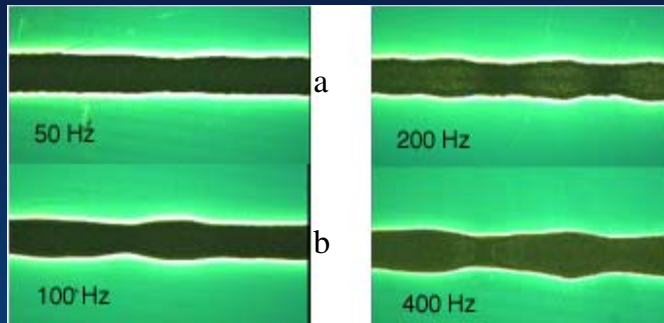
- **Key companies:** RWE Schott Solar, Evergreen Solar, GE, Pacific Solar, Kaneka
- Status varies from prototype modules to pilot production to commercial products (many MW)
- Proven products (~ 6% of market)
- Capacity increases underway—many tens of MW in near term
- Improved performance from defect/impurity and passivation studies
- Increasing interest in thin silicon growth

• Efficiency Status	Cells	Modules
EFG	14–16	11–13
String ribbon	14–16	10–12
Thick Si/substrate	16.6	9–10
Thin Si/substrate	5-12*	~ 7**

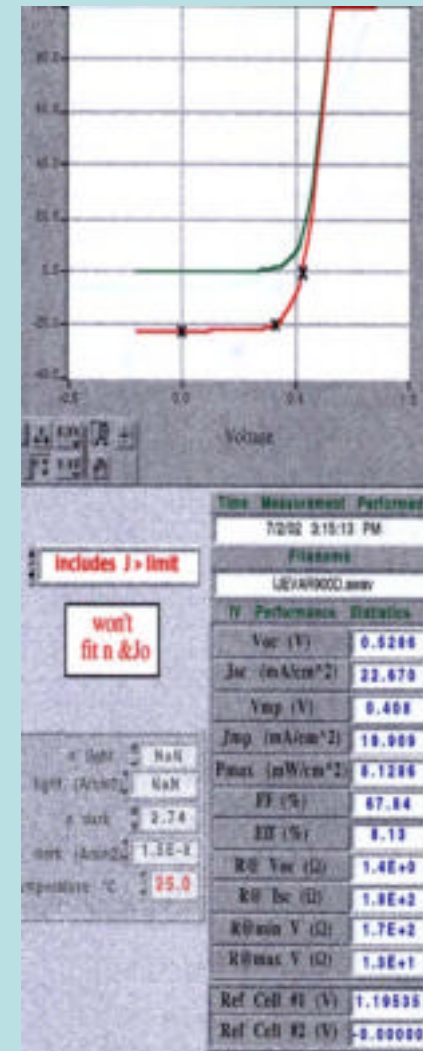
\*Depends on process (some efficiencies not verified)

## \*\* Best prototype

# Ink Jet Printing of Ag and Cu contacts for Si Solar Cells 8% Cells on $\text{Si}_3\text{N}_4$

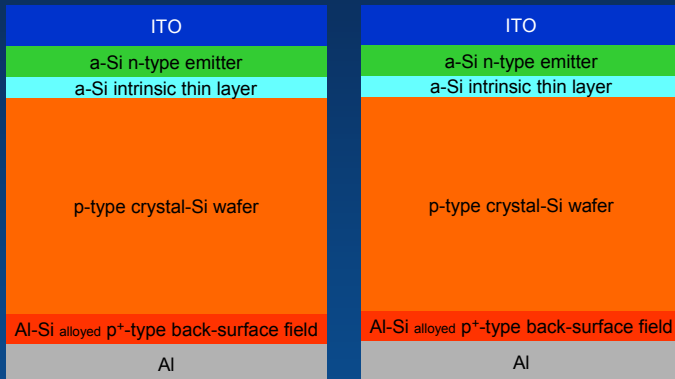


Line thickness:  $15 \mu\text{m}$   
 Line width:  $250 \mu\text{m}$   
 Dep. temperature :  $180^\circ\text{C}$   
 Ann. temperature:  $850^\circ\text{C}$   
 Substrates from Evergreen Solar



# Building Higher Efficiency onto the Expanding Infrastructure for Silicon PV

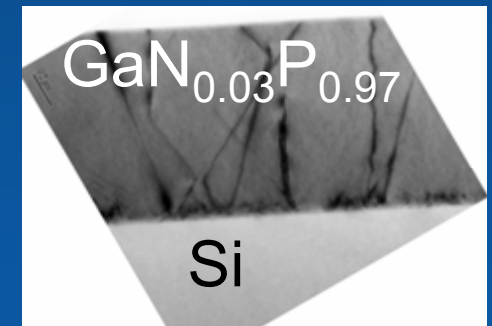
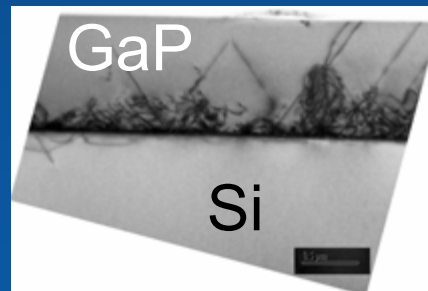
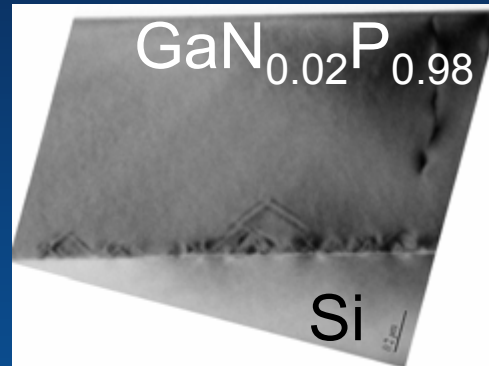
## Heterojunction a-Si/c-Si cell Potential >20% Efficient



14.17 %

Best  $V_{oc}$  = 628 mV (p-type CZ cell record)

## GaNP on Si Tandem Potential >30% Efficient

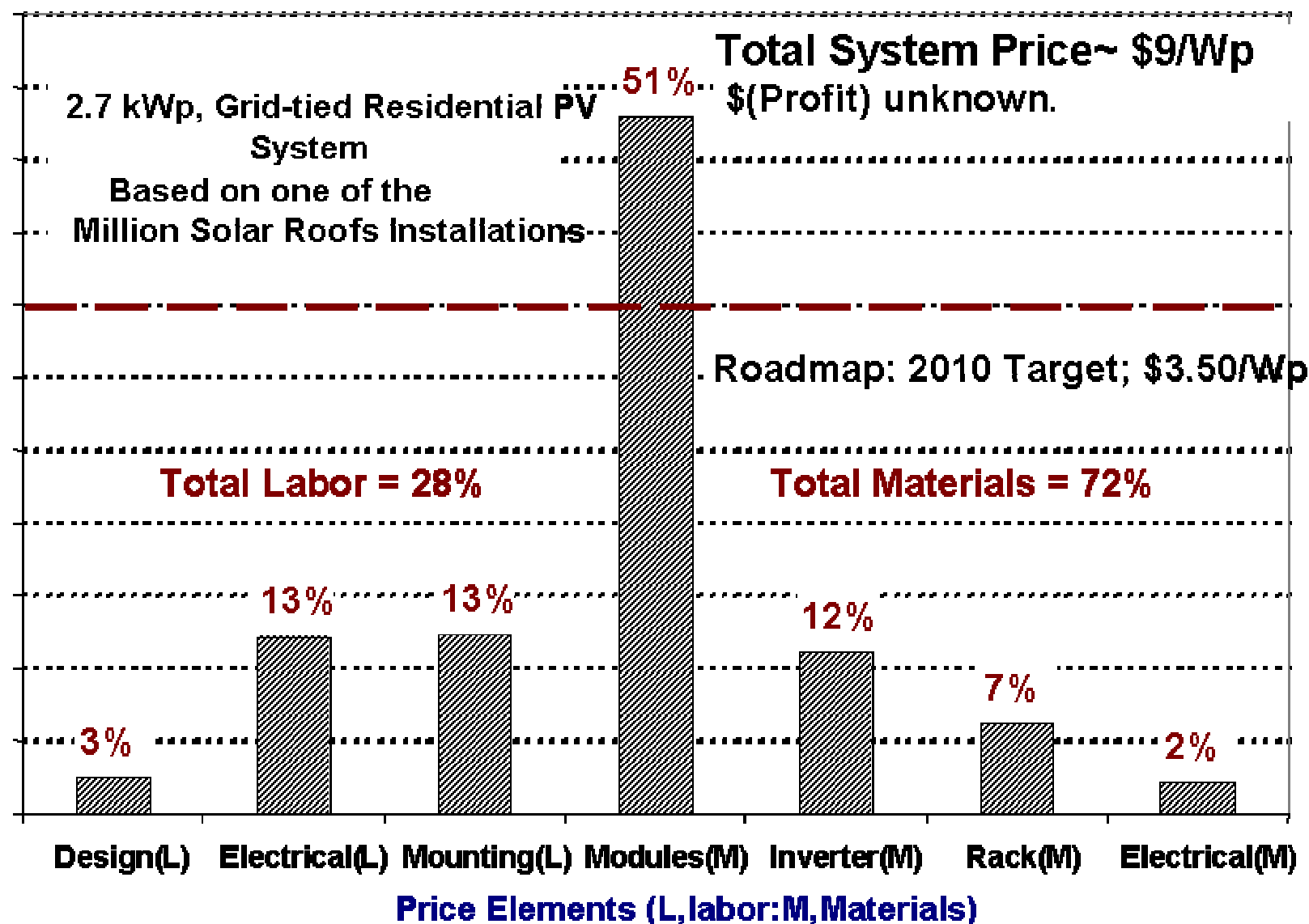


# Conventional PV Installations





## Breakout of Installed Price of a Residential PV System by %

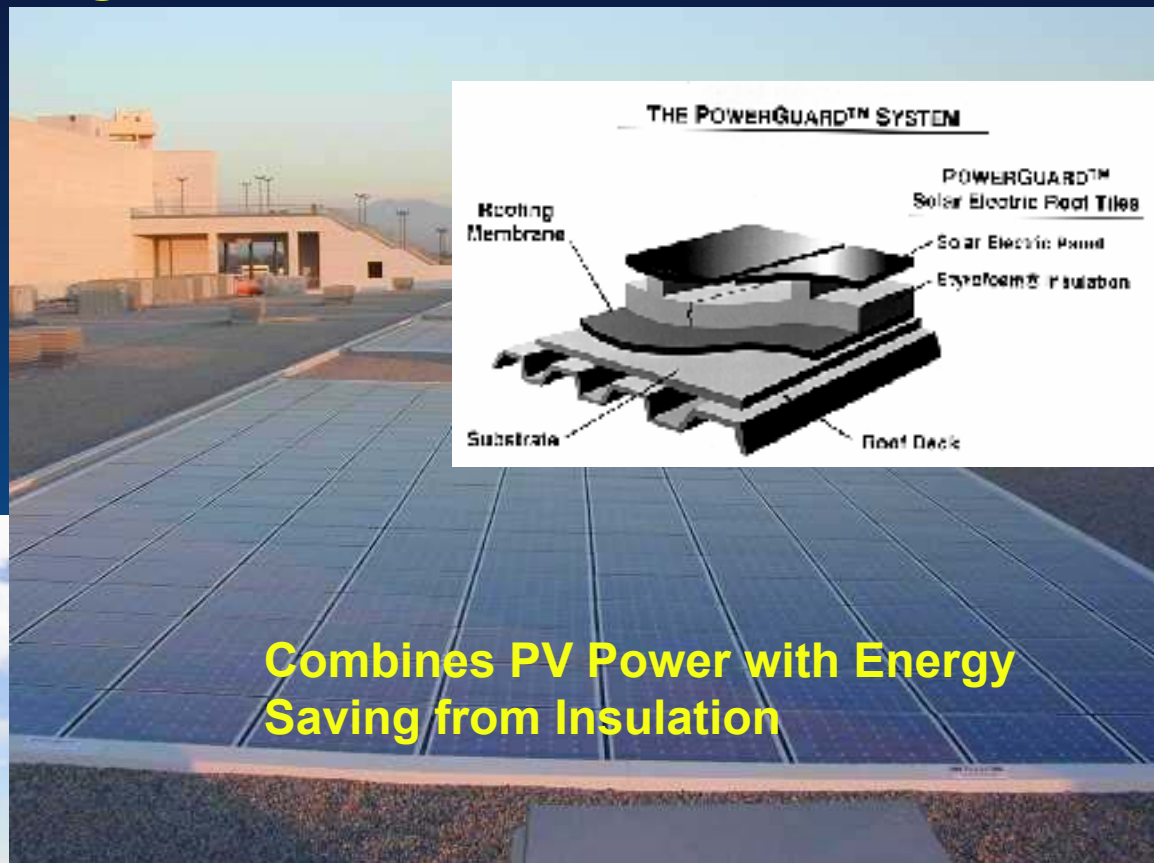




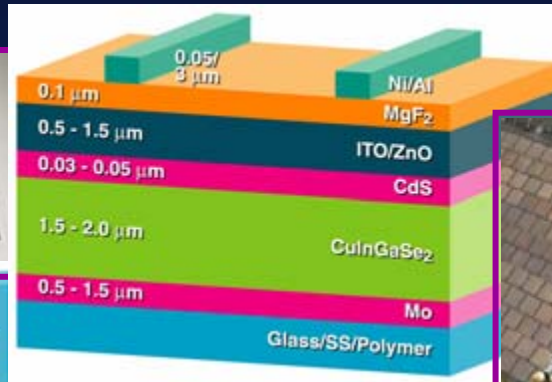
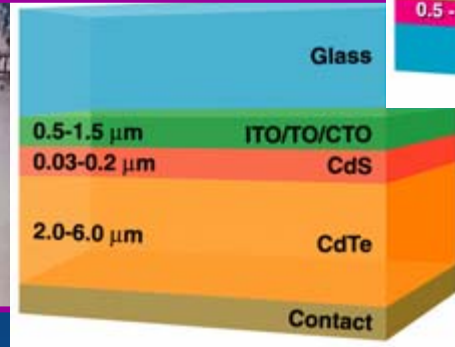
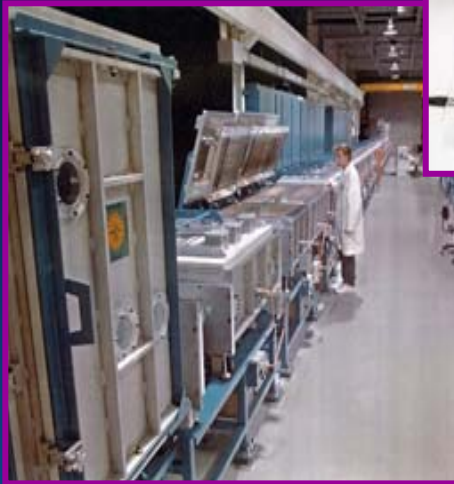
# Powerlight Roof Integrated PV System

Advances in PV System Design Can Also Achieve Cost Advantages

United Solar Shingles



# Thin-Film PV



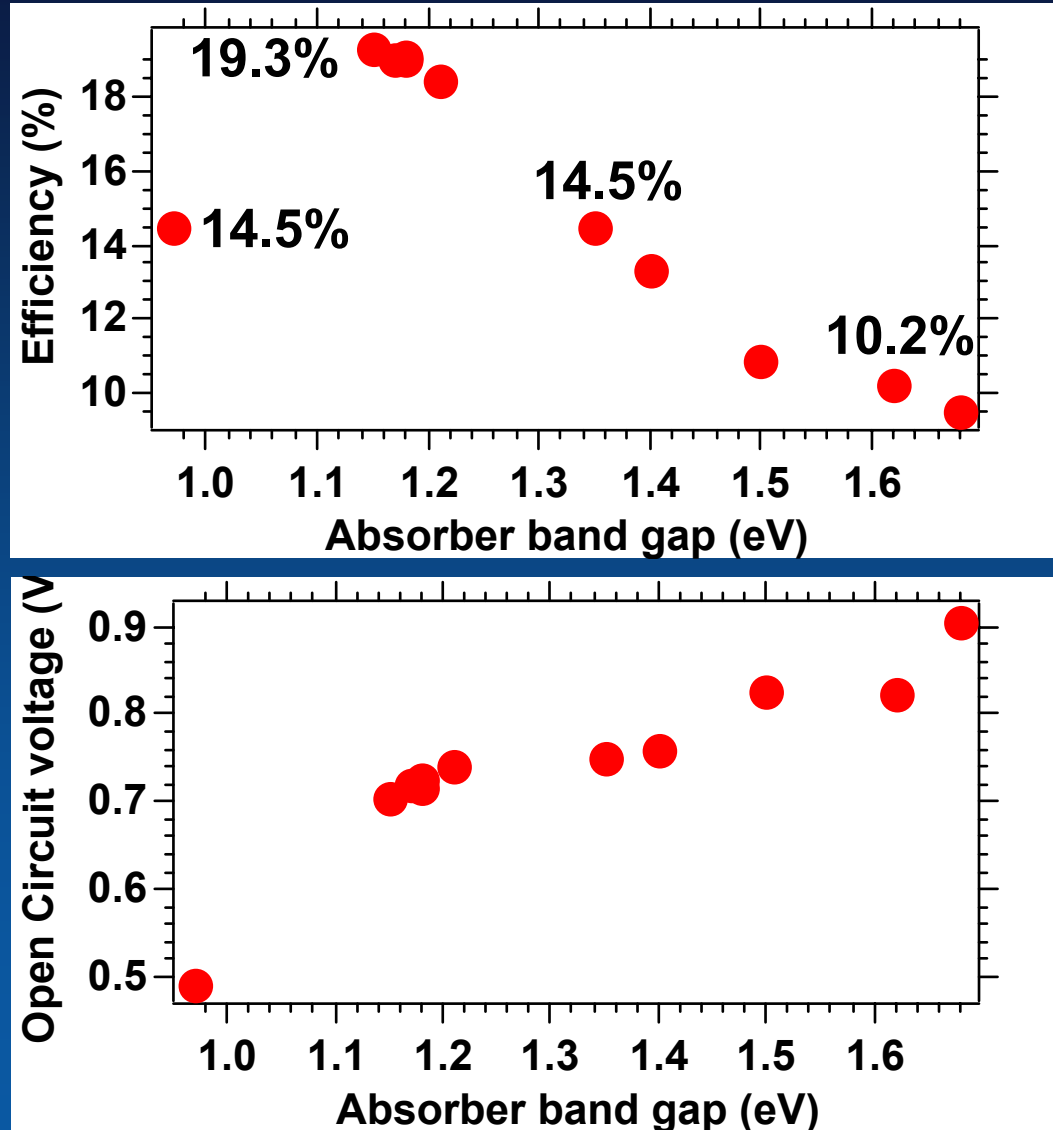
**Key companies:** United Solar/ ECD, Shell Solar, EPV, Global Solar/ITN, First Solar, Iowa Thin Films, HelioVolt, Wurth Solar, Showa-Shell, DayStar, Miasolé

- Multi-MW/year in consumer products
- 5 and 10 MW plants operational; few tens of MW in near term
- Unique products for building integration

<b>Efficiency status:</b>	Cell	12-19
	Submodule	10-12
	Module	7-11
	Commercial	5-10

- Understanding of film growth, microstructures, defects, and device physics
- Reproducible high-efficiency processes
- Multiple junctions

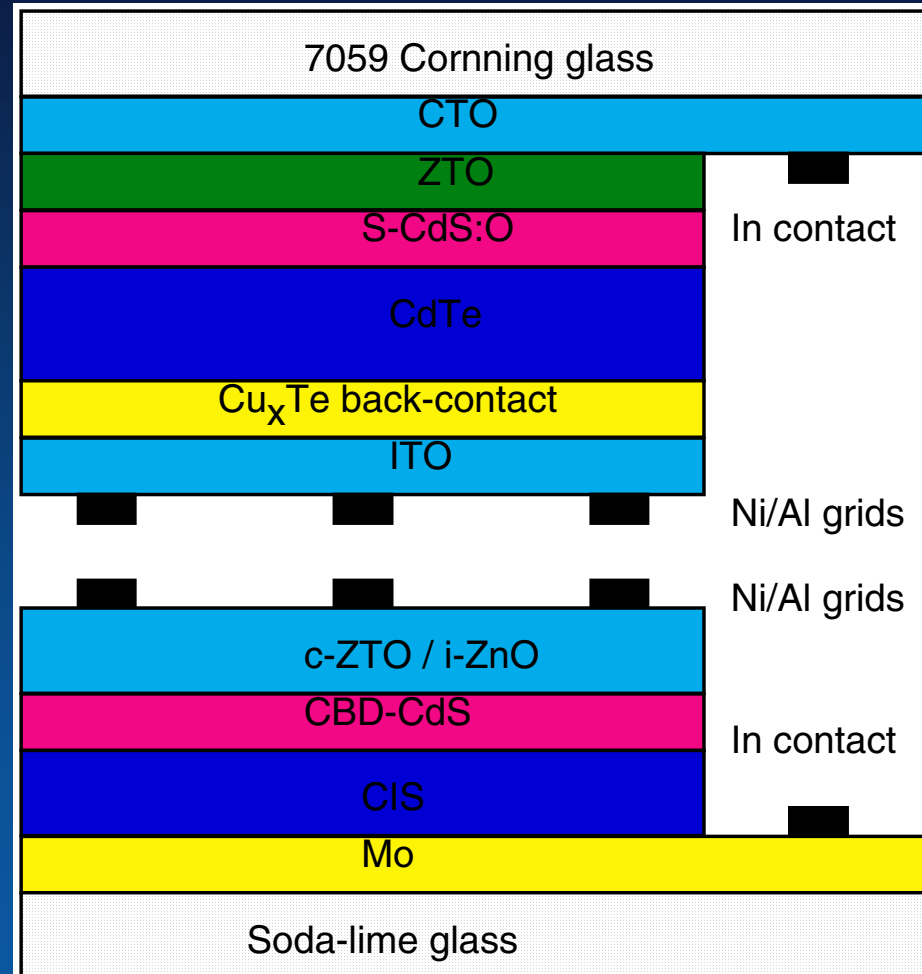
# CIGS Performance Across the Entire Compositional Range for Tandem Cells



# Polycrystalline Thin Film Tandem Solar Cell

**CdTe top cell**  
Achieved 50%  
transmission,  
12.7% efficiency

**CIS bottom cell**  
Achieved 14.5%  
efficiency

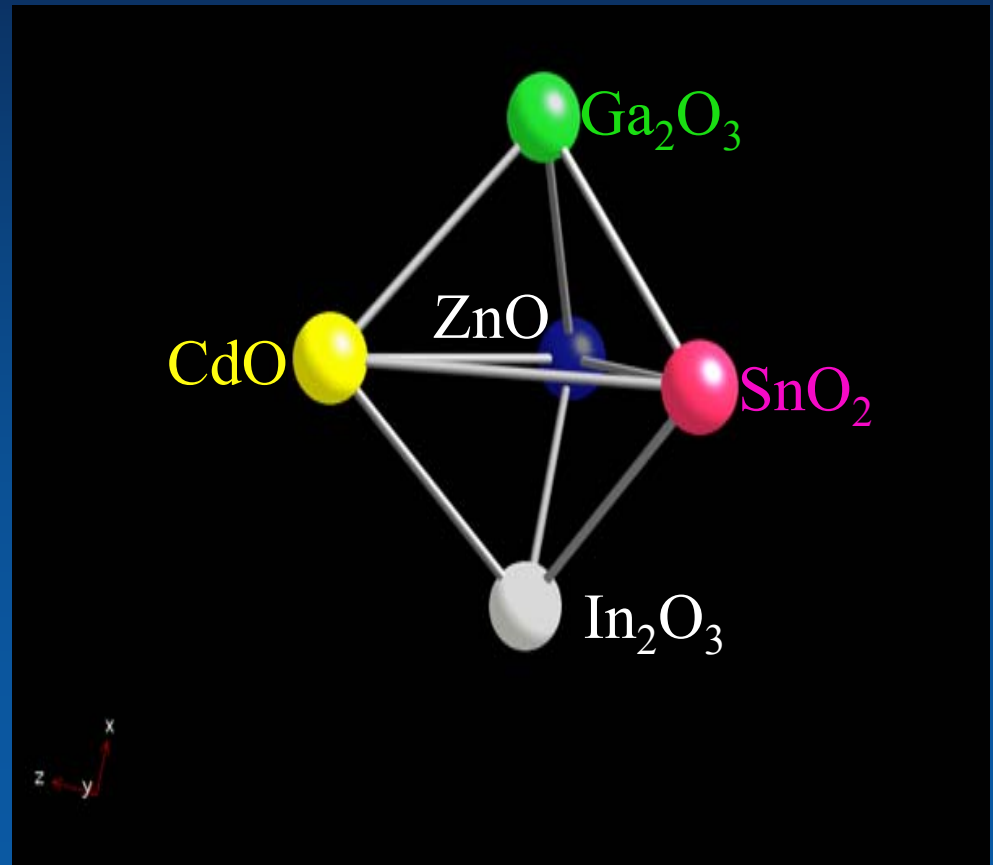
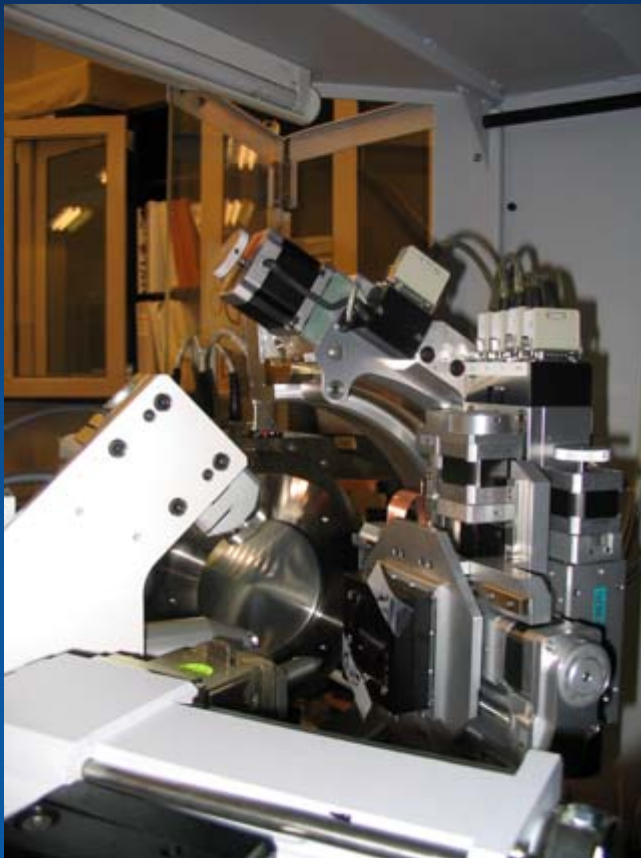


FY06 milestone: 15% efficient 4-terminal device will be met one year early

# Accomplishments: High Throughput Methods

## Developing Capabilities for Combinatorial Materials Science at NREL

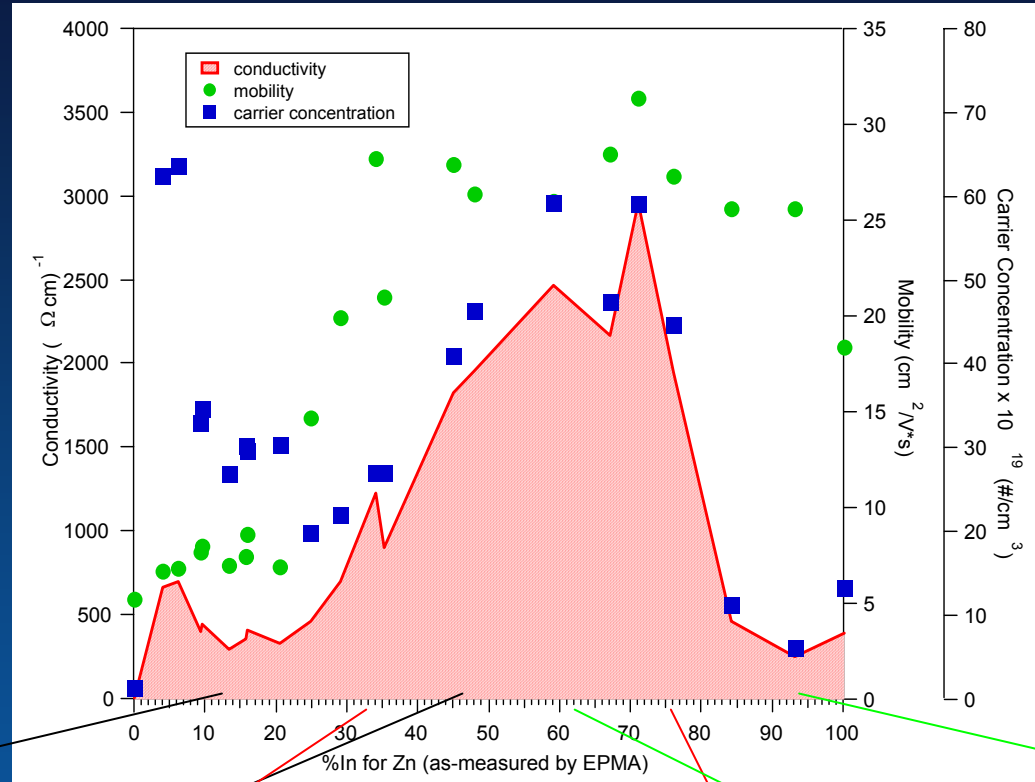
Combinatorial, Focused-Beam X-ray Diffraction



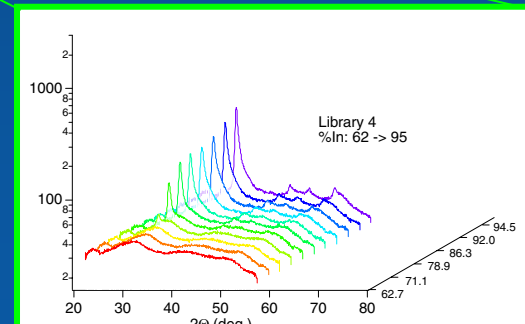
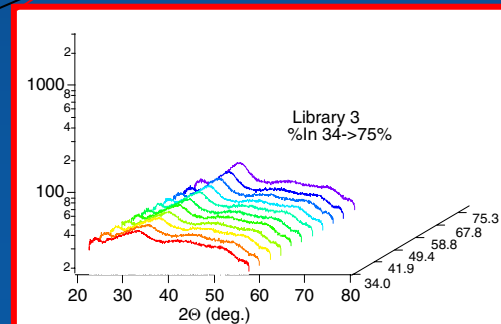
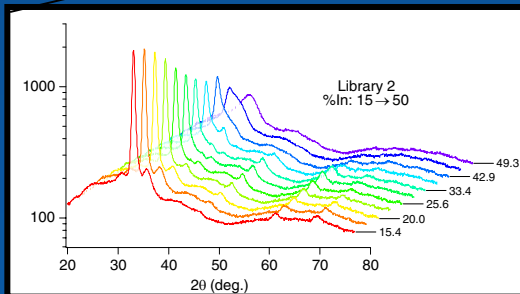


# High Throughput Research Methods

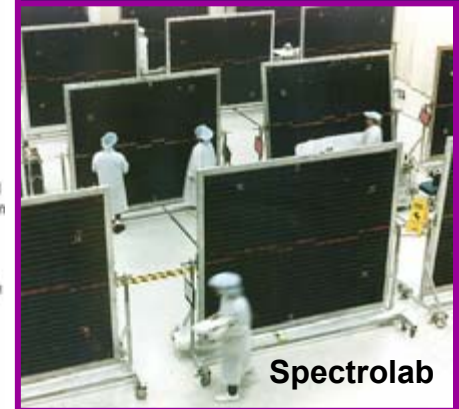
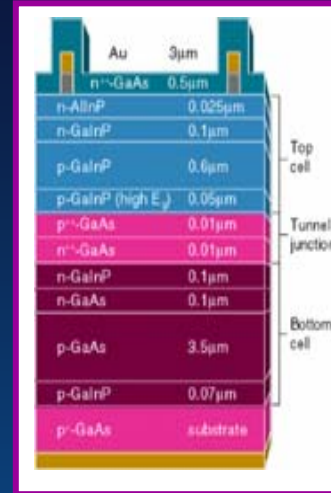
TCO  
Combi at  
NREL



Research  
Time  
Compressed  
to one week



# High-Efficiency and Concentrator PV



**Key companies:** Amonix, Spectrolab, Emcore, Sunpower, ENTECH; Solar Systems Ltd

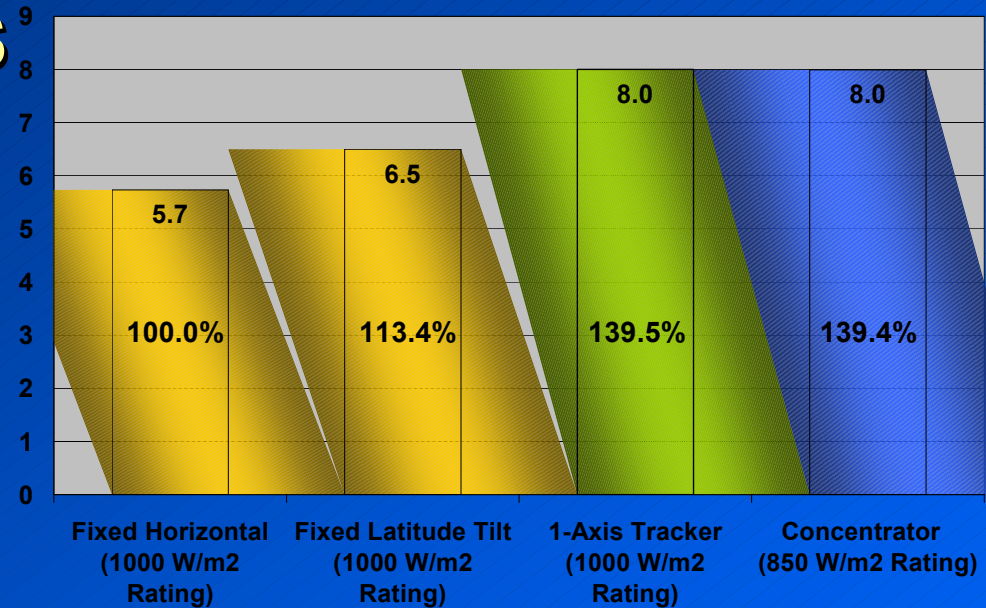
- Manufacturability demonstrated
  - Low-concentration, line focus
  - High-concentration, point focus
  - High efficiency cells (Si, GaAs, multijunctions) in production
- Limited applications in today's markets
  - Hydrogen generation may be well matched

<b>Efficiencies:</b>	<b>Si (up to 400X)</b>	<b>27</b>
	<b>GaAs (up to 1000X)</b>	<b>28</b>
	<b>GaInP<sub>2</sub>/GaAs (1X)</b>	<b>30.3</b>
	<b>GaInP<sub>2</sub>/GaAs (180X)</b>	<b>30.2</b>
	<b>GaInP<sub>2</sub>/GaAs/Ge (40–600X)</b>	<b>36.9</b>

- Module efficiencies: 15-17% (Si); best prototypes: >20% (Si), >24% (GaAs), 28% (GaInP<sub>2</sub>/GaAs/Ge, 10X)
- Large space markets drive GaInP<sub>2</sub>/GaAs and GaInP<sub>2</sub>/GaAs/Ge commercial cell production

02679613

# Solar Tracking Provides Energy Benefits

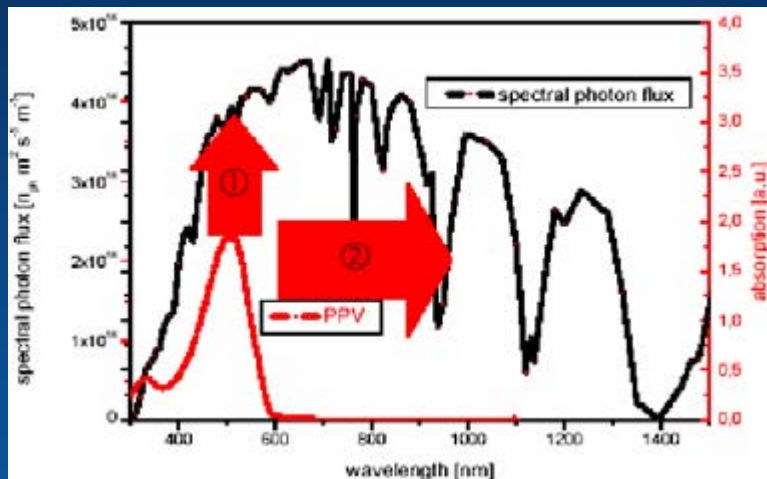
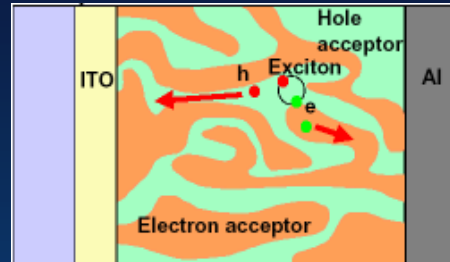


- ◆ Tracking systems provide 15 to 20% more energy than fixed PV
- ◆ Up to 40% more than fixed horizontal systems

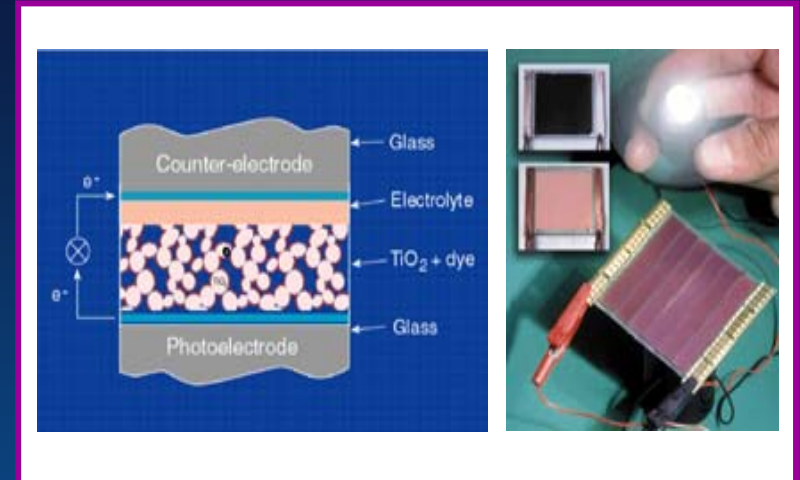


# Novel Concepts, Excitonic Devices and New Materials

- Key Companies: GE, Kodak, Konarka, NanoSolar, NanoSys, Luna, UltraDots ...



Light management	<ul style="list-style-type: none"> <li>• Enhanced absorptivity of dyes</li> <li>• Low bandgap polymers</li> </ul>
Reduce series resistance	<ul style="list-style-type: none"> <li>• Higher mobility polymers</li> <li>• Enhanced TCOs</li> <li>• Electrolyte formulations</li> <li>• Polymer morphology</li> </ul>



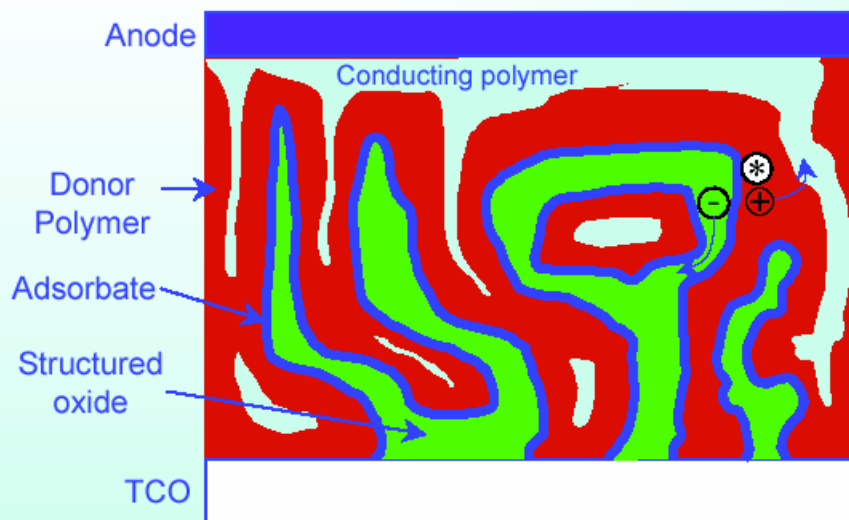
- **Dye-sensitized  $\text{TiO}_2$  photochemical cells**
- Potential for very low cost
- Nanocrystalline  $\text{TiO}_2$ , with monolayer dye sensitizer, in liquid electrolyte
- 11%-efficient cell; scale-up for consumer products underway
- Dye stability issue
- Gel or solid-state electrolytes in research
- Photoelectrochromic window (with  $\text{WO}_3$ )

# Accomplishments: Discovery

## Organic Solar Cells

### Nanostructured Oxides – Polymer Composites

2-d slice of a nanostructured device concept:



*Multistep charge transfer at interface:*

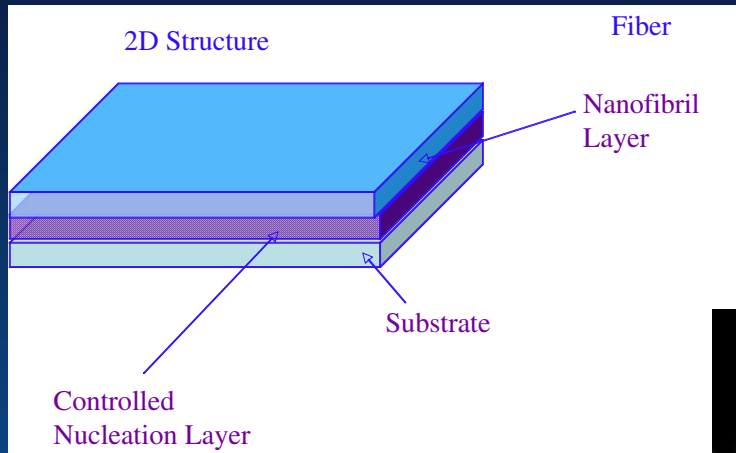
- 1)  $\text{polymer}^* + \text{adsorbate} \longrightarrow \text{polymer}^+ + \text{adsorbate}^-$
- 2)  $\text{adsorbate}^- + \text{oxide} \longrightarrow \text{adsorbate} + \text{oxide}^-$

Strengths:

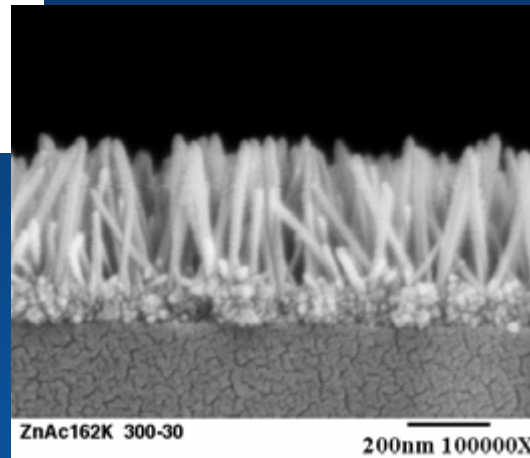
- Long optical path-length
- Short carrier-to-electrode path-length
- Higher electron mobility
- No isolated clusters, guaranteed percolation
- Better adhesion between layers, mechanical durability



# Controlled Nucleation Layers for Nanocomposite Organic Solar Cells

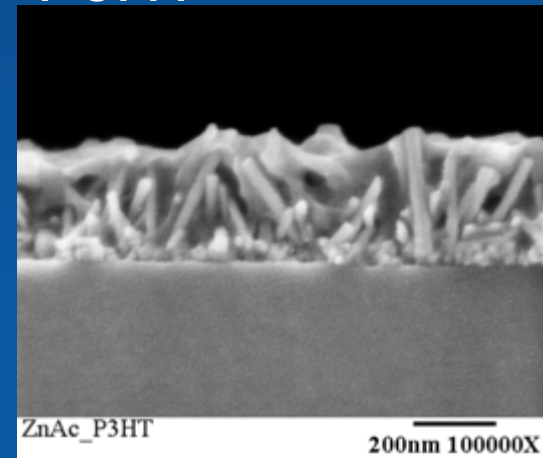


The Goal

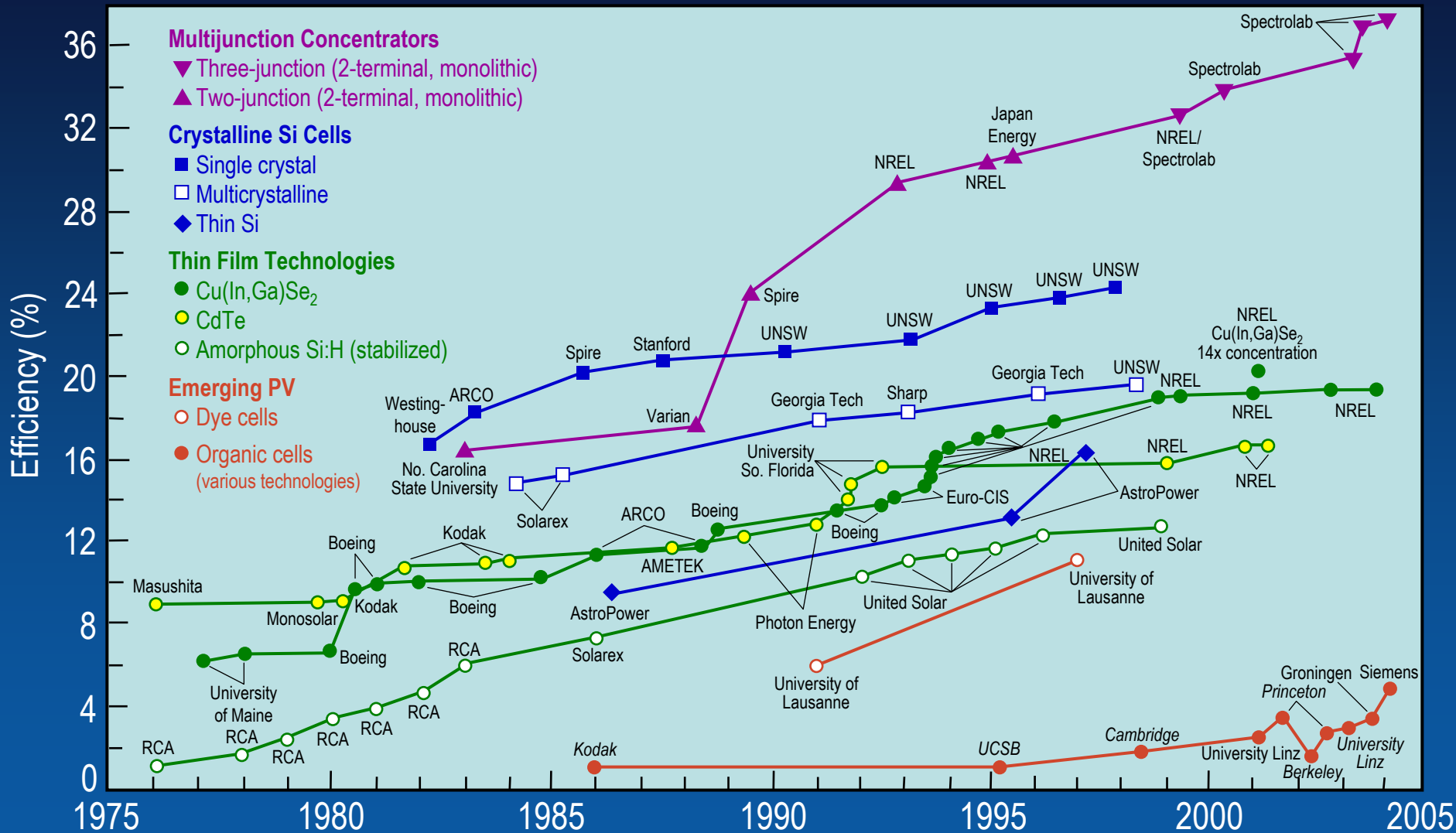


ZnO Nanofibrils

Wetted with P3HT



# Best Research-Cell Efficiencies



# Solar Technologies

## Research and Applications

- Solar technologies maintain an aggressive learning curve and are cost competitive as alternative energy sources in a growing number of markets
  - Approaching retail electricity rates in Japan and Europe
- Low retail energy costs in the U.S. discourage manufacturing and deployment of new technologies
- Projected technology improvements can bring solar electricity generating costs to U.S. retail electric levels

# Changing Energy Landscape

- Natural Gas Shortage
- Transmission and Distribution Limitations
- CEO's Call for National Energy Strategy
  - With Balance
- International Pressure on Global Climate Change
- State and Local Initiatives for Renewable Energy

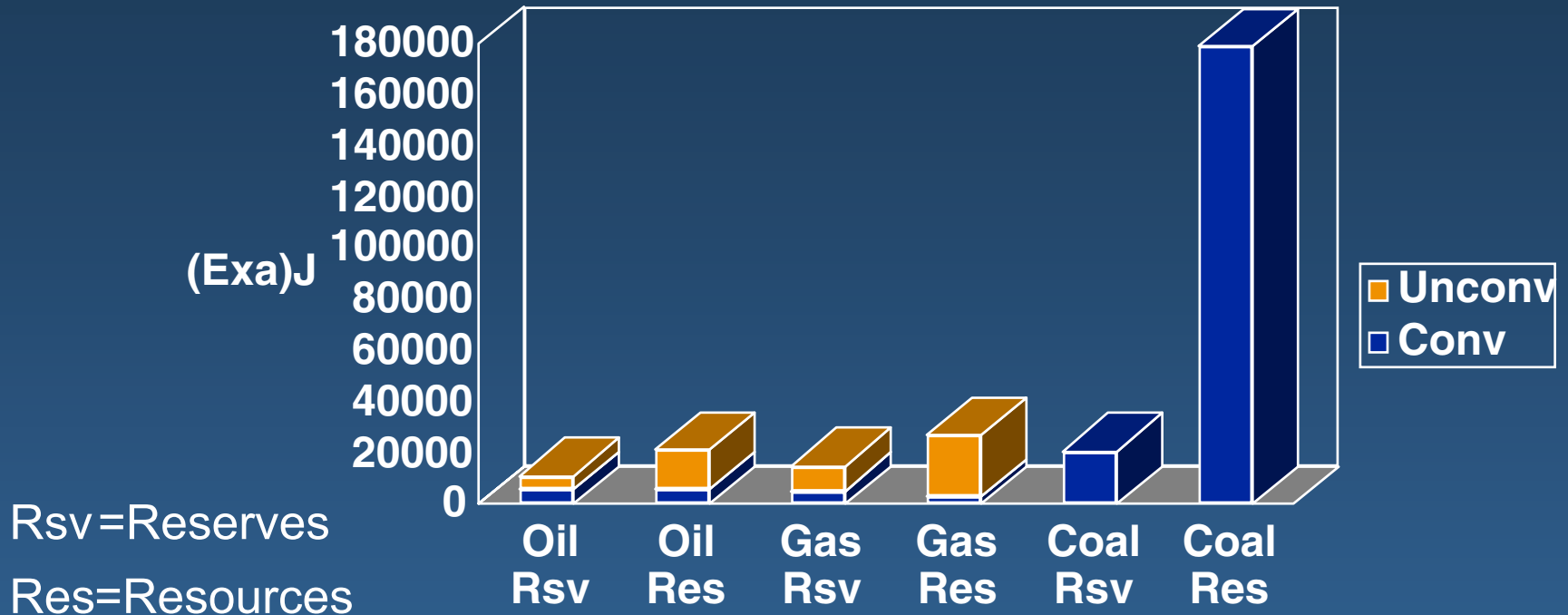
003/45/7844



ISAT GeoStar 45  
23:15 EST 14 Aug. 2003



# Energy Reserves and Resources



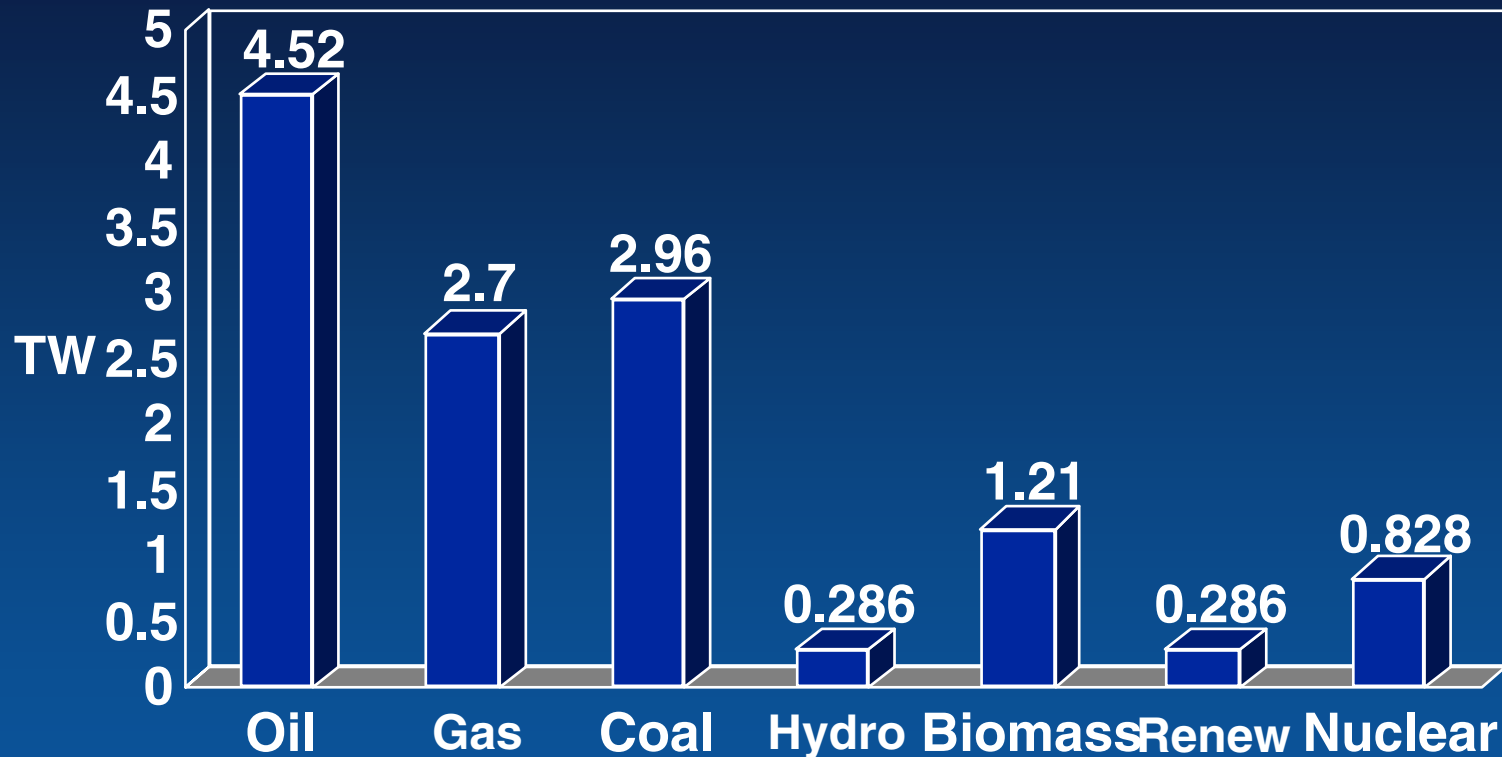
Reserves/(1998 Consumption/yr)

Oil	40 - 78
Gas	68 - 176
Coal	224

Resource Base/(1998 Consumption/yr)

51 - 151
207 - 590
2160

# Mean Global Energy Consumption, 1998



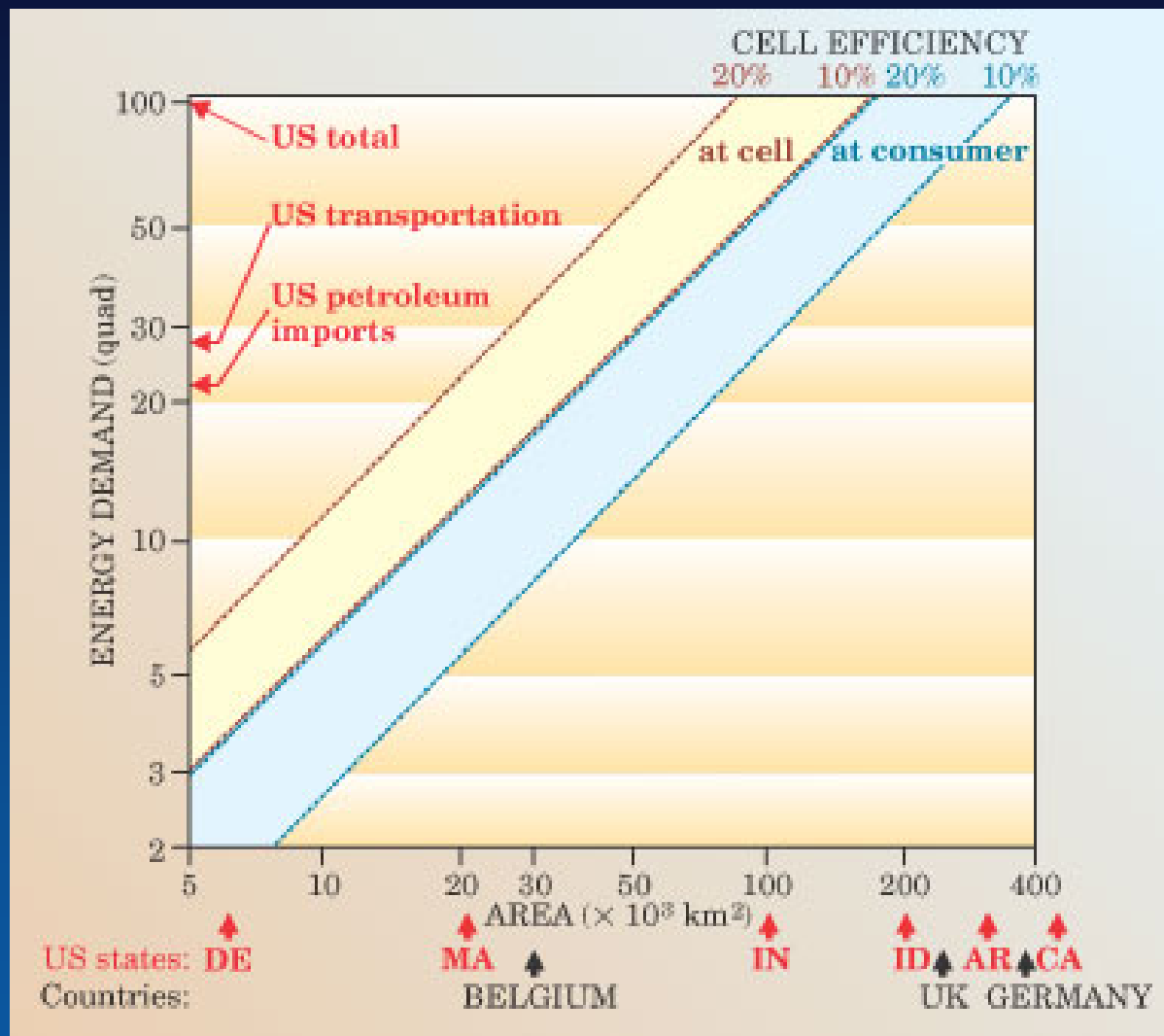
Total: 12.8 TW

U.S.: 3.3 TW (99 Quads)

From: Nathan Lewis, Global Energy Perspective

# Sources of Carbon-Free Power

- Nuclear (fission and fusion)
  - 10 TW = 10,000 new 1 GW reactors
  - i.e., a new reactor every other day for the next 50 years
  - 2.3 million tonnes proven reserves; 1 TW-hr requires 22 tonnes of U
  - Hence at 10 TW provides 1 year of energy
  - Terrestrial resource base provides 10 years of energy
  - Would need to mine U from seawater (700 x terrestrial resource base)
- Carbon sequestration
- Renewables



From: Paul B. Weisz, Physics Today, July 2004



# Solar Land Area Requirements



From: Nathan Lewis, Global Energy Perspective



## Solar Cell Area Requirements to Meet Energy Demand in Select Countries

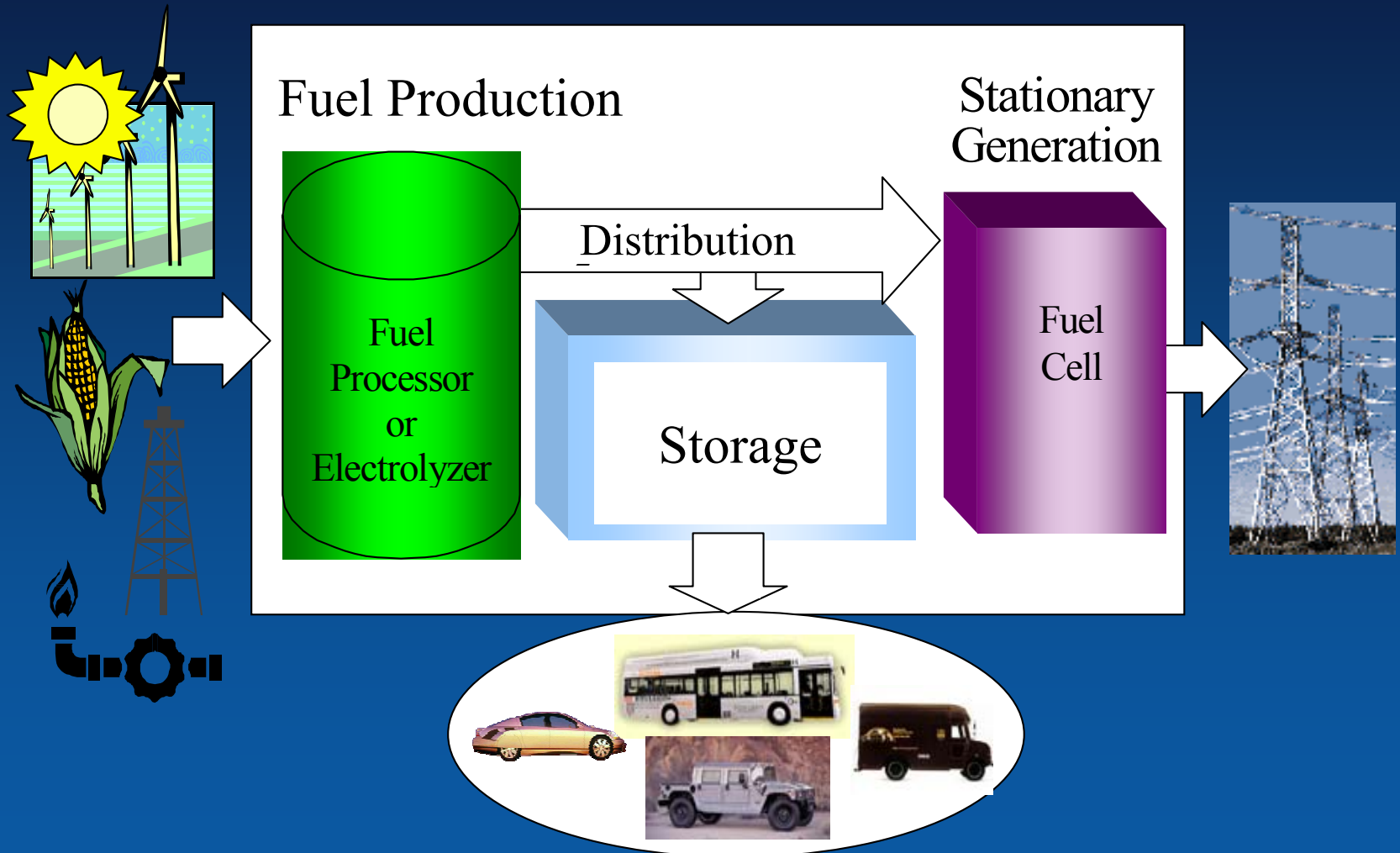
	Energy consumed per year*		Land area 10 <sup>3</sup> km <sup>2</sup>	Approximate solar cell area needed	
	Quads per 10 <sup>6</sup> people	Total quads		10 <sup>3</sup> km <sup>2</sup>	% of land
US	0.36	100	9 591	263	2.7
Belgium	0.27	2.7	30	7	24.0
Australia	0.19	4.8	7 580	13	0.2
Russia	0.17	26	16 981	69	0.4
Japan	0.17	21.8	372	58	15.4
Germany	0.17	14	356	37	10.3
UK	0.17	10	243	26	10.8
France	0.17	10	546	26	5.0
Brazil	0.05	8.6	8 466	23	0.3
China	0.03	32	9 377	84	0.9
Egypt	0.03	2.0	996	5	0.5

\*Data from Department of Energy/Energy Information Administration *International Energy Annual 1999*.

From: Paul B. Weisz, Physics Today, July 2004

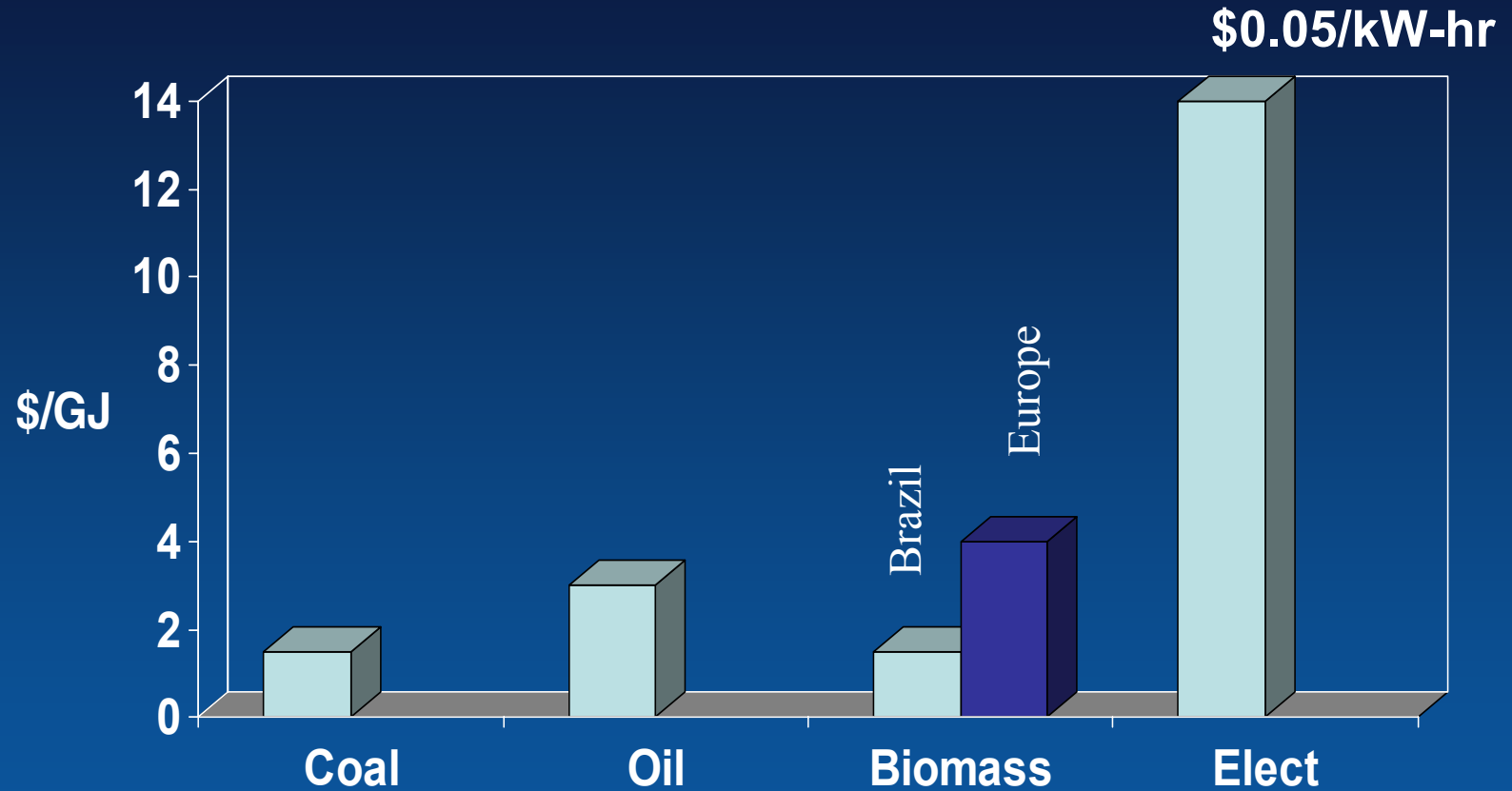
# The Need to Produce Fuel

*"Power Park Concept"*



From: Nathan Lewis, Global Energy Perspective

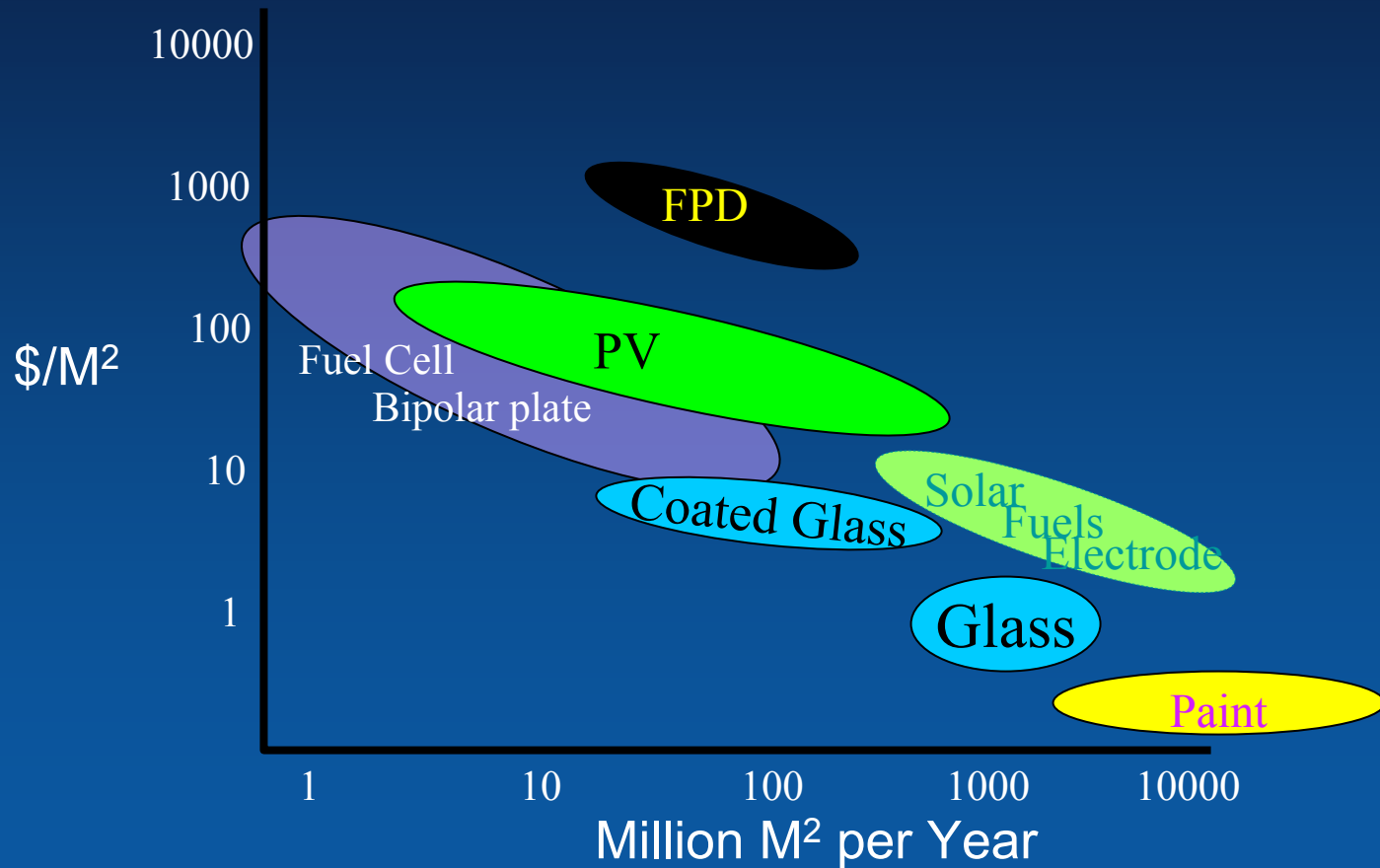
# Energy Costs



[www.undp.org/seed/eap/activities/wea](http://www.undp.org/seed/eap/activities/wea)

# Low Cost Processes

## Large-Area Optical and Electronic Materials



# Solar Technology Opportunities

- Source of Carbon Free Power
- Solar energy is the only currently practical primary source in sufficient abundance to sustain growing energy demand for centuries to come.
- Massive change to energy infrastructure requires decades to implement, along with massive investment.